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# PARTIAL ALTITUDE MILITARY QUALIFICATION TEST OF THE TF37-GE-1 TURBOFAN ENGINE

J. R. Evans and C. E. Chamblee ARO, Inc.

February 1966

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#### **FOREWORD**

The test program reported herein was conducted at the request of the Aeronautical Systems Division (ASD), Air Force Systems Command (AFSC), for the Small Aircraft Engine Department of the General Electric Company under Program Element 62405214, Project 3066, The turbofan engine and operational liaison personnel were supplied by the Small Aircraft Engine Department of the General Electric Company.

The results of the test program presented were obtained by ARO, Inc. (a subsidiary of Sverdrup and Parcel, Inc.), contract operator of the Arnold Engineering Development Center (AEDC), AFSC, Arnold Air Force Station, Tennessee, under Contract AF40(600)-1200. The test was conducted in Propulsion Engine Test Cell (T-2) of the Rocket Test Facility (RTF) during the period from September 22 through October 4, 1965, under ARO Project No. RB0411, and the manuscript was submitted for publication on December 22, 1965.

This technical report has been reviewed and is approved.

Ralph W. Everett Major, USAF AF Representative, RTF DCS/Test Jean A. Jack Colonel, USAF DCS/Test

#### ABSTRACT

A partial altitude military qualification test of the TF37-GE-1 turbofan engine was conducted in accordance with the procedures outlined in MIL-E-5009B dated January 1958. Steady-state and/or transient data were obtained at flight conditions in the altitude range from sea level to 36,000 ft and in the Mach number range from 0 to 1.0 with standard, hot, and cold atmospheres. The steady-state engine performance in terms of net thrust and specific fuel consumption was equal to or better than the rated performance. Windmill starts and simulated flameouts and relights at altitudes up to 26,000 ft were successfully accomplished. The qualification test was terminated prior to completion because of compressor damage caused by foreign object ingestion.

#### CONTENTS

						Page
	A	BSTRAC	CT			iii
	N	OMENC	CLATURE			vii
I.			JCTION			1
II.	Α	PPARA	TUS			1
III.	$\mathbf{P}$	ROCED	URE			4
ΙV.			S AND DISCUSSION			5
V.			Y OF RESULTS . ,			9
		EFERE PPEND	NCES	•	•	10
		I.	Tabulated Steady-State Data			41
		II.	Methods of Calculation			81
		III.	Transient Data (limited distribution under separate cover)			
			ILLUSTRATIONS			
Fig	ure	2				
	1.		al Electric TF37-GE-1 Turbofan Engine st Nozzle Removed)			
		a.				11
		b.	Photograph		•	12
,	2.		rticle Installed in Propulsion Engine ell (T-2)		•	13
	3.	Instrun	nentation Station Locations			
		a.	Test Cell Stations			14
		b.	Engine Stations			15
	4.	Instrur	nentation Station Details (looking upstream)			
			Station 00, Plenum Chamber Static			
			Pressure, 7 in. Upstream of Venturi Inlet		•	16
		b.	Station 1n, Venturi Throat, 14 in.			
			Downstream of Venturi Inlet			16
		c.	Station 1, Test Cell, 3.5 ft Upstream of			
			Engine Bellmouth			16
		d.	Station 2, Compressor Inlet, 3.25 in. Upstrea			
			of Inlet Guide Vane Leading Edge	•		16
		e.	Station 3, Compressor Discharge, 0.5 in.			
			Downstream of Compressor Exit Guide			4.5
			Vane Trailing Edge	•	•	17

Figur	<u>e</u>	Page
4.	(Continued)	
	<ul><li>f. Station 5, Gas Generator Turbine Discharge,</li><li>4.7 in. Downstream of Second-Stage Turbine</li></ul>	
	Blade Trailing Edge	17
	Fan Front Frame Strut Leading Edge h. Station 27, Fan Discharge, 0.5 in.	17
	Downstream of Fan Exit Guide Vane Trailing Edge	17
	i. Station 7, Confluent Tailpipe, 17.4 in.  Downstream of Fan Aft Frame Support Strut	1.
	Trailing Edge	18
	Downstream of Plane of Jet Nozzle Exit	18
	of Jet Nozzle at Exit Plane	18
	Downstream End of Test Cell	18
5.	Propulsion Engine Test Cell (T-2) Air Leakage	19
6.	TF37-GE-1 Specified Altitude Test Points and Flight Envelope	20
7.	TF37-GE-1 Windmill Start Envelope	21
8.	Photograph of Compressor Damage  a. Rotor Blade Damage  b. Stator Vane Damage	22 23
9.	Comparison of TF37-GE-1 Performance with Specified Performance	
	<ul> <li>a. Sea-Level Static, Standard Atmosphere</li> <li>Performance</li></ul>	24
	Standard Atmosphere Performance	25
	Standard Atmosphere Performance d. 7500-ft Altitude, Mach Number 1.0,	26
	Hot Atmosphere Performance	27
	Cold Atmosphere Performance	28
	f. Sea-Level Static Hot Atmosphere Performance	29
10.	Typical Acceleration from Idle to Maximum Power	30

Figur	<u>e</u>	Page
11.	TF37-GE-1 Compressor Performance  a. Corrected Compressor Airflow as a Function of Corrected Gas Generator Rotor Speed b. Compressor Pressure Ratio as a Function of	31
	c. Compressor Efficiency as a Function of Corrected Gas Generator Rotor Speed	32 32
12.	Schedule of Interstage Bleed Valve and Inlet Guide Vane Position	33
13.	a. Corrected Fan Airflow as a Function of	5.4
	Corrected Fan Rotor Speed	34 35
	c. Bypass Ratio as a Function of Corrected Fan Rotor Speed	35
14.	TF37-GE-1 Cycle Performance  a. Corrected Gas Generator Turbine Discharge Temperature as a Function of Engine Pressure Ratio b. Corrected Fuel Flow as a Function of Engine Pressure Ratio	36 36
	TABLES	
I. S	Steady-State Instrumentation	37
II. T	Transient Instrumentation	38
III. T	FF37-GE-1 Altitude Start Summary	39
IV. T	Transient Performance Summary	40
	NOMENCLATURE	
A	Area, in. <sup>2</sup>	
$\mathbf{C_f}$	Flow coefficient	
$c_{\mathbf{p}}$	Specific heat at constant pressure, $\mathrm{Btu/lb_{m}}$ - $^{\circ}\mathrm{R}$	

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Diameter of labyrinth seal, in.  $D_{LS}$ EMP Estimated minimum performance  $F_{j_s}$ Measured jet thrust, 1bf  $F_{n_s}$ Measured net thrust, lbf Free-stream momentum of inlet air, lbf  $\mathbf{F_r}$  $\mathbf{F}_{\mathbf{s}}$ Scale force, 1bf Fuel-air ratio  $\mathbf{f_e}$ Dimensional constant, 32.174 lb<sub>m</sub>-ft/lb<sub>f</sub>-sec<sup>2</sup> g **IBVP** Compressor interstage bleed valve position, percent Mechanical equivalent of heat, 778.3 ft-lb<sub>f</sub>/Btu J Velocity parameter  $K_{V}$ Mach number M Mass flow rate, slugs/sec m N Rotor speed, rpm P Total pressure, psia PLA Power lever angle, deg Static pressure, psia р Gas constant for air, 53.34 ft-lb<sub>f</sub>/lb<sub>m</sub>-°R  $\mathbf{R}$ Reynolds number index  $Re_T$ RFThermocouple impact-recovery factor Specific fuel consumption, lbm-fuel/hr/lbf net thrust SFC Total temperature, °R Т Velocity, ft/sec, knots V Weight flow rate, lbm/sec, lbm/hr W Ratio of specific heats  $\boldsymbol{\gamma}$ δ Ratio of absolute total pressure to absolute pressure of ARDC model atmosphere at sea level (14, 694 psia) Efficiency η θ Ratio of absolute total temperature to absolute temperature of ARDC model atmosphere at sea level (518.7°R)

Ratio of absolute viscosity to absolute viscosity of ARDC model atmosphere at sea level

#### SUBSCRIPTS

0, 1, 1n

1z, 2, etc. Instrumentation stations

00 Inlet plenum

a Air

adj Value adjusted to desired altitude ambient conditions

B Burner

c Compressor

des Desired

e Engine

eff Effective

F Fan

f Fuel, force

g Gas

i Indicated

j Jet

leak Cell leakage

LS Labyrinth-type seal

m Mass

n Net

OX Aft end of test cell

z Venturi exit

Equivalent free-stream condition

## SECTION I

The TF37-GE-1 turbofan (Fig. 1) is an axial-flow, aft-fan, air-craft gas turbine engine. This turbofan engine uses the same gas generator as the J-85 turbojet engine. The aft-mounted fan which is aerodynamically, but not mechanically, connected to the engine rotor provides a 2:1 bypass ratio.

The principal objective of this test program was to accomplish an altitude military qualification test of the TF37-GE-1 engine per Military Specification MIL-E-5009B. This objective, however, was only partially attained because of compressor damage by foreign object ingestion. This report discusses engine steady-state and transient performance at simulated altitudes from sea level to 36,000 ft and simulated Mach numbers from 0.0 to 1.0. Engine windmill start data at simulated altitudes from 15,000 to 26,000 ft are presented. Test conditions at which performance data were obtained are listed in Appendix I.

All testing was conducted using TF37-GE-1 engine  $\rm S/N$  238005-4A as the test article.

## SECTION II

#### 2.1 TEST ARTICLE

The TF37-GE-1 engine (Fig. 1) is an axial-flow, aft-fan, gas turbine engine. It incorporates an eight-stage, axial-flow compressor coupled directly to a two-stage reaction turbine; an annular combustion section; a free-floating, single-stage aft fan; a fixed-area, concentric exhaust section; and an integrated control system. The engine and fan inlet diameters are approximately 16.96 and 35.20 in., respectively; the overall engine length is 67.65 in., and the maximum dry weight is 675 lb. Rated sea-level static thrust is 4000 lbf at military power and 4200 lbf at maximum power.

The compressor has an overall total pressure ratio of 6.70 and a rated air flow of 43.1  $\rm lb_m/sec$  at the military rated rotor speed of 16,250 rpm during sea-level static operation (Ref. 1). Variable geometry, aileron-type inlet guide vanes are mechanically linked to the intercompressor bleed valves such that when the inlet guide vanes are

fully closed (31.5 deg from trail position), the bleed valves are positioned at 100-percent open area. The interstage bleed valves allow air to be extracted from the front stages of the compressor during low-speed operation to increase the stall margin. The bleed valves and inlet guide vanes are controlled by a cam and servomechanism in the main fuel control and are scheduled as a function of corrected engine rotor speed and compressor inlet temperature. Four ports are provided at the compressor discharge to permit high pressure air extraction for customer purposes.

The annular combustion chamber consists of a liner, an outer shell, and an inner shell. Fuel is introduced into the liner by twelve dual orifice nozzles.

A two-stage turbine drives the compressor. The turbine is cooled by compressor discharge air. Some of the cooling air passes across the front face of the first-stage turbine wheel, between the wheels and across the face of the second-stage wheel, and then enters the gas stream. The remainder cools the first-stage turbine nozzle and the first- and second-stage turbine blade shanks and then enters the gas stream.

The aft fan section (Fig. 1a) consists of a single-stage, free-floating rotor, which is part compressor and part turbine, and a front and rear frame incorporating concentric annular-flow passages. The fan rotor consists of a shaft, a rotor disk, and 54 blades. Each blade is made up of two airfoil sections separated by a dividing platform. The inner airfoil section is a turbine blade, and the outer section is a compressor blade.

Gases flowing aft from the gas generator turbine section flow into the inner passage of the fan front frame and through the fan turbine nozzles to the fan turbine. The gases impart energy to the blades to drive the fan rotor and then flow through the inner passage of the fan rear frame and into the exhaust section. Secondary air is ducted into the fan inlet duct, through the outer air passage of the fan front frame, to the fan compressor. The nominal fan compressor pressure ratio is 1.6 at the rated fan speed of 8610 rpm. The air then flows through a row of outlet guide vanes, which straighten the direction of flow, and through the outer passage of the fan rear frame to the exhaust section. Secondary airflow through the fan is nominally 2.0 times that of the primary airflow through the engine.

The exhaust system consists of the inner exhaust cone and a confluent exhaust nozzle. The exhaust nozzle is designed to discharge

the primary and secondary airflow so that maximum forward thrust is obtained.

The fuel control system regulates fuel flow as a function of compressor inlet temperature, compressor discharge static pressure, engine rotor speed, and power lever angle. The fuel control also regulates the position of the compressor inlet guide vanes and the interstage bleed valves. A detailed description of the TF37-GE-1 turbofan engine is given in Ref. 1.

#### 2.2 INSTALLATION

The engine was mounted on a flexure pivot thrust stand and installed in Propulsion Engine Test Cell (T-2) (Fig. 2). The engine tailpipe extended into a zero-leakage, labyrinth-type air seal mounted on the test cell exhaust ejector which was mounted in the downstream bulkhead of the test cell. A flow measuring venturi was installed between the bulkhead of the secondary inlet plenum and the bulkhead of the test cell inlet plenum. The secondary inlet plenum contained two flow straightening grids, and bellmouths were mounted on the gas generator and fan inlets to ensure a smooth flow of air. A detailed description of Propulsion Engine Test Cell (T-2) is given in Ref. 2.

#### 2.3 INSTRUMENTATION

Pressure and temperature measurements were made at the stations shown in Fig. 3. Diagrams showing the number and type of instrumentation at each station are shown in Fig. 4. Steady-state aerodynamic pressures were indicated on manometers and photographically recorded. Temperature measurements were made by recording the millivolt output of thermocouples on magnetic tape from an analog-to-digital converter and converting to degrees with a digital computer.

Scale-force was measured by a strain-gage-type load cell with an analog-to-digital converter and converted to pounds force with a digital computer. Fuel flows were measured by turbine-type flowmeters and indicated on digital electronic frequency counters. Compressor interstage bleed valve position (and thus inlet guide vane position) was determined by measuring the position of the valve gate. Engine and fan speeds were measured with reluctance pickups and indicated on a digital electronic frequency counter.

Table I presents instrument ranges, recording methods, and system accuracies for steady-state parameters.

A photographically recording, galvanometer-type oscillograph was used to document transient engine performance; the number of channels and parameters recorded, the method of calibration, and the type of sensor used are listed in Table II.

## SECTION III PROCEDURE

#### 3.1 SIMULATED FLIGHT CONDITIONS

Conditioned air was supplied to the test cell at the total pressure and temperature required to obtain the desired inlet conditions. Simulated altitudes in the test cell exhaust ejector (Fig. 2) were based on the altitude in geopotential measure of the ARDC model atmosphere (Ref. 3) for standard atmosphere conditions and on MIL-STD-210A (Ref. 4) for hot and cold atmosphere conditions. One-dimensional, isentropic, compressible flow functions were used to determine the compressor inlet pressure and temperature for a desired Mach number. The Aerospace Industries Association (AIA) standard inlet recovery was assumed for all flight conditions. When inlet and altitude pressures deviated from the desired conditions, the affected calculated parameters were adjusted to the desired set conditions (Appendix II).

#### 3.2 POWER SETTINGS

Gas generator rotor speed was trimmed to 16,500 rpm for maximum power at sea-level static, standard atmosphere conditions at the beginning of the investigation, and no adjustments were made thereafter. Military power was defined as 16,250-rpm gas generator rotor speed at sea-level static, standard atmosphere conditions. All steady-state performance conditions were set by approaching the desired power condition from the low side, thus eliminating any influence of control hysteresis between accelerating and decelerating power conditions.

#### 3.3 ALTITUDE STARTS

Prior to each attempted start, compressor inlet pressure was set to provide the required engine rotor windmill speed at the desired altitude pressure. Compressor inlet temperature was set at a level consistent with the estimated Mach number required to provide the desired engine rotor windmill speed.

At each condition where successful altitude starts were obtained, a fuel starvation flameout and relight was attempted. This was accomplished by closing the fuel supply valve ahead of the engine, and, when flameout was indicated by a drop in turbine discharge temperature, simultaneously opening the fuel valve and energizing the ignition system.

#### 3.4 AIR LEAKAGE CHECKS

Prior to the beginning of engine testing, test cell air leakage checks were performed with the test cell secondary plenum and the exhaust ejector sealed with blankoff plates. Test cell leakage was determined at test cell pressures from 2.0 to 26.0 psia and is presented in Fig. 5.

#### 3.5 FUEL AND OIL

Fuel conforming to MIL-J-5624E, Grade JP-4, and oil conforming to MIL-L-7808D were used during this investigation. Fuel temperature was not controlled but was supplied at ambient temperature.

#### 3.6 DATA AND CALCULATIONS

The methods used in calculating steady-state parameters are presented in Appendix II. The tabulated steady-state data are presented in Appendix I. The transient data are presented in Appendix III (limited distribution under separate cover).

## SECTION IV RESULTS AND DISCUSSION

The results of a partial altitude military qualification test of the TF37-GE-1 turbofan engine are discussed. The primary objectives of the qualification test were to demonstrate engine steady-state and transient performance at the altitude rating points and functional test points indicated in Fig. 6 and to demonstrate altitude windmill start capability at the conditions indicated in Fig. 7.

Steady-state and transient performance data are presented in Appendixes I and III, respectively. Steady-state performance is compared with the rated performance and/or the estimated minimum performance (EMP) obtained from Ref. 1. Engine transient performance and altitude windmill start results are discussed.

After steady-state and transient testing at altitudes from sea level to 36,000 ft and Mach numbers from 0.0 to 1.0 and windmill start series at altitudes from 15,000 to 26,000 ft had been accomplished, testing was terminated because of damage to the gas generator compressor (Fig. 8) by foreign object ingestion.

#### 4.1 ENGINE PERFORMANCE COMPARISONS

#### 4.1.1 Comparison of Engine Performance with Rated Values

The engine performance ratings are indicated in Ref. 1 where minimum thrust values are listed with maximum allowable values of specific fuel consumption (SFC), gas generator turbine discharge temperature ( $T_5$ ), gas generator rotor speed ( $N_e$ ), and fan rotor speed ( $N_F$ ). At sea-level static, standard atmosphere conditions (Fig. 9a), SFC was lower than the rated value at each rated thrust value. At maximum rated thrust, SFC was 5.1 percent lower than the rated value and was 4.9 percent lower at military rated thrust. At 7500-ft altitude, Mach number 0.95, standard atmosphere conditions (Fig. 9b), SFC was 6.2 percent lower than the rated value at maximum rated thrust. At 36,089-ft altitude, Mach number 0.9, standard atmosphere conditions (Fig. 9c), SFC was equal to the rated value at military rated thrust. Rated thrust levels at all three flight conditions were obtained without exceeding the rated values of  $T_5$ ,  $N_e$ , or  $N_F$ .

#### 4.1.2 Comparison of Engine Performance with Estimated Minimum Performance

Estimated minimum performance (EMP) is listed for various flight conditions under Tabulated Data in Ref. 1. Specific fuel consumption was equal to or lower than the EMP at all flight conditions, and thrust levels where testing was accomplished. At military rated thrust, SFC was lower than the EMP value [from 4.9 percent at sea-level static, standard atmosphere (Fig. 9a) to 16.5 percent at 7500 ft, Mach number 1.0, hot atmosphere (Fig. 9d)|. At 36,089 ft, Mach number 0.9, standard atmosphere, SFC was equal to the estimated value at military rated thrust. The estimated values of Ne and NF were not exceeded at 7500- or 36,089-ft altitude (Figs. 9b, c, d, and e) but were exceeded at sea-level static, standard atmosphere (Fig. 9a) below maximum rated thrust and at sea-level static, hot atmosphere (Fig. 9f) at both thrust levels. The estimated value of T5 (Fig. 9) was exceeded at all flight conditions at thrust levels where a comparison was available.

#### 4.2 ALTITUDE STARTS

At all the altitudes and gas generator rotor speeds where windmill starts were attempted (Fig. 7), starts were successfully accomplished. The flight conditions and gas generator rotor speed prior to each start are listed in Table III. After each series of three starts was accomplished, a fuel starvation flameout and relight were successfully performed.

#### 4.3 TRANSIENT PERFORMANCE

Transient data were obtained at the flight condition indicated in Table IV and are presented in Appendix III. All the attempted accelerations and decelerations were successfully accomplished. A typical acceleration from idle to maximum power is presented in Fig. 10.

The engine specification (Ref. 1) requires that the time to accelerate the engine from idle to military power shall not exceed 5 sec and that the time to accelerate from idle to maximum power shall not exceed 10 sec (at a minimum of 150 knots indicated airspeed from 6000 ft to operational altitude in both cases.) All the attempted accelerations were successfully accomplished in less than 5 sec (Table IV).

#### 4.4 COMPONENT PERFORMANCE

#### 4.4.1 Compressor Performance

At a corrected gas generator rotor speed of 16,500 rpm (Fig. 11a), corrected compressor airflow was  $43.7~\mathrm{lb_m/sec}$  and at 12,250 rpm was  $28.3~\mathrm{lb_m/sec}$ . No effect of Mach number on the corrected rotor speed-corrected airflow relationship is apparent in the 14,500- to 16,000-rpm corrected speed range.

Compressor pressure ratio (Fig. 11b) varied from 6.94 at a corrected compressor airflow of 43.7  $\rm lb_m/sec$  to 3.25 at an airflow of 28.3  $\rm lb_m/sec$ . There is no apparent Mach number effect on this relationship where comparable data are available.

Compressor efficiency (Fig. 11c) was 80.0 percent at 16,500-rpm corrected rotor speed and increased to 83.3 percent at 14,500-rpm corrected rotor speed. No data are shown at corrected rotor speeds lower than 14,950 rpm where the interstage bleed valves were open (Fig. 12).

#### 4.4.2 Fan Performance

Corrected fan airflow (Fig. 13a) varied from 83.0  $\rm lb_m/sec$  at 8500-rpm corrected fan rotor speed to 44.3  $\rm lb_m/sec$  at 4900-rpm corrected fan rotor speed at Mach number 0.0. At Mach numbers from 0.95 to 1.00, corrected fan airflow increased over the Mach number 0.0 values from 10.4 percent (8.3  $\rm lb_m/sec$ ) at 8150 rpm to 18.4 percent (12.5  $\rm lb_m/sec$ ) at 6950 rpm.

Fan bypass ratio (Fig. 13b) at Mach number 0.0 varied from 1.55 at a corrected fan rotor speed of 4900 rpm to 1.88 at 7600 rpm and remained constant at higher corrected speeds. At Mach numbers from 0.95 to 1.00, fan bypass ratio decreased from 2.49 at 6950-rpm to 2.08 at 8150-rpm corrected fan rotor speed.

Fan pressure ratio (Fig. 13c) varied from 1.13 at 44.3-lb<sub>m</sub>/sec corrected fan airflow to 1.51 at 83.0 lb<sub>m</sub>/sec at Mach number 0.0. At Mach numbers from 0.95 to 1.00, fan pressure ratio decreased by 18.9 percent at a corrected fan airflow of 83.0 lb<sub>m</sub>/sec from the Mach number 0.0 value.

#### 4.5 CYCLE PERFORMANCE

Corrected gas generator turbine discharge temperature (Fig. 14a) at an engine pressure ratio of 1.15 was  $1380^{\circ}R$  at Mach numbers 0.0, 0.95, and 1.00. At greater pressure ratios, corrected temperature was as much as  $30^{\circ}R$  higher at Mach numbers from 0.95 to 1.00 than at Mach number 0.0. At Mach numbers from 0.95 to 1.00, corrected fuel flow (Fig. 14b) increased over the Mach number 0.0 values by  $350~\rm lb_m/hr$  (31.8 percent) at a pressure ratio of 1.15 to 150  $\rm lb_m/hr$  (6.6 percent) at a pressure ratio of 1.39.

#### 4.6 OPERATING INCIDENTS

During the final test period several engine flameouts occurred during slow accelerations from flight idle. At approximately 45,000 ft altitude, Mach number 1.0, flameout occurred at about 15,800 rpm gas generator rotor speed, and at approximately 36,000 ft altitude, Mach number 0.7, flameouts occurred at about 14,800 rpm and 15,400 rpm. Subsequent investigation revealed significant compressor damage (Fig. 8), which probably was a major contribution to the engine flameouts.

## SECTION V SUMMARY OF RESULTS

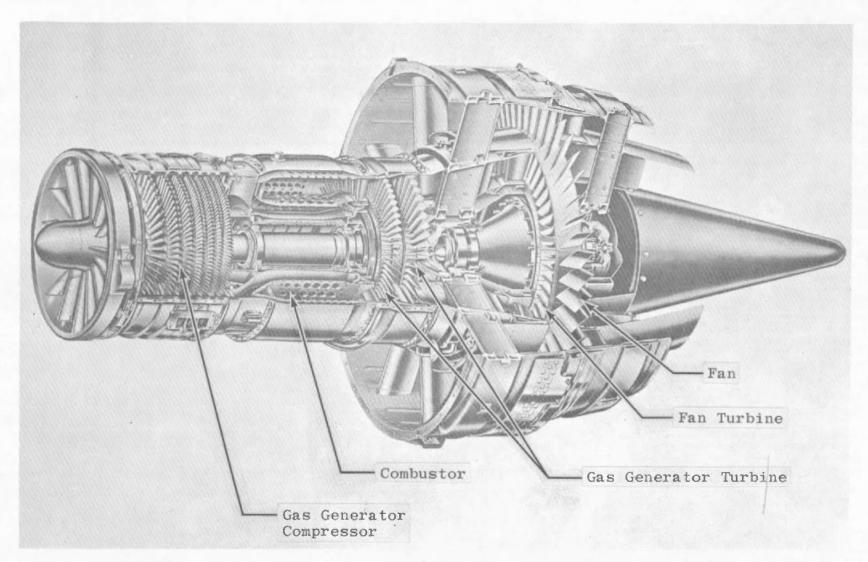
The results of a partial altitude military qualification test of the TF37-GE-1 turbofan engine are summarized as follows:

- 1. Specific fuel consumption was better (lower) than the manufacturer's maximum and military rated values (Ref. 1) by about 5.0 percent at maximum and military rated thrust at sea-level static, standard atmosphere conditions. At maximum rated thrust at 7500-ft altitude, Mach number 0.95, standard atmosphere conditions, specific fuel consumption was 6.2 percent lower than the rated value. At 36,089 ft, Mach number 0.9, standard atmosphere conditions, specific fuel consumption was equal to the rated value. Maximum and military rated thrust levels were attained without exceeding the rated values of gas generator exhaust temperature, gas generator rotor speed, or fan rotor speed.
- 2. The manufacturer's rated values and estimated minimum performance values (Ref. 1) differ except for the sea-level static, standard day value of specific fuel consumption at each rated thrust level and the value of gas generator rotor speed at maximum rated thrust and for the 36,089-ft, Mach number 0.9, standard day value of specific fuel consumption at military rated thrust. At military thrust, specific fuel consumption was lower than the estimated minimum performance value by 4.9 percent at sea-level static, standard atmosphere conditions, was lower than the estimated minimum performance value by 16.5 percent at 7500 ft, Mach number 1.0, hot atmosphere conditions, and was equal to the estimated value at 36,089 ft. Mach number 0.9, standard atmosphere. The estimated performance values of gas generator exhaust temperature were exceeded at all thrust levels where a comparison was possible at altitudes from sea level to 36,089 ft and Mach numbers from 0.0 to 1.0. At sea-level static conditions, the estimated performance values of gas generator rotor speed were exceeded at all thrust levels except maximum thrust, but were not exceeded at 7500 ft, Mach numbers from 0.95 to 1.00 or at 36,089 ft, Mach number 0.9 at any thrust level where a comparison was possible.
- 3. Air start series and simulated flameouts and relights at altitudes from 15,000 to 26,000 ft and at gas generator rotor speeds from 12.12 to 30.30 percent of maximum rated speed were successfully accomplished.

- Mach numbers from 0.95 to 1.00, bypass ratio decreased from 2.49 at 6850-rpm to 2.08 at 8150-rpm corrected fan rotor speed.
- 4. Accelerations and decelerations were attempted at sea-level static and 7500-ft altitude, Mach number 1.0 conditions. All accelerations and decelerations were successfully accomplished, and all accelerations were accomplished in less than 5.0 sec.
- 5. At a corrected gas generator rotor speed of 16,500 rpm, the corrected compressor airflow was 43.7 lb<sub>m</sub>/sec, and the compressor pressure ratio was 6.94. No effect of Mach number on compressor performance was apparent where comparable data were available. Fan bypass ratio was 1.88 at fan corrected rotor speeds of 7600 rpm and above at Mach number 0.0. At

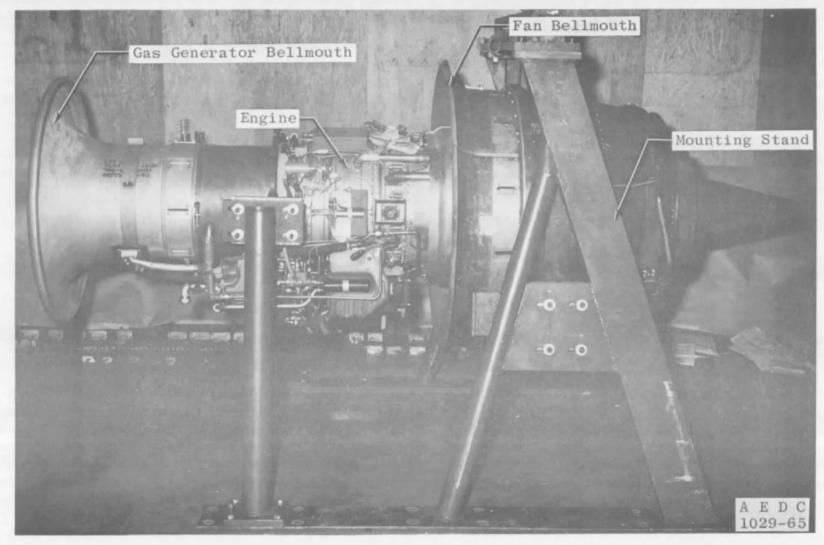
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a. Cutaway

Fig. 1 General Electric TF37-GE-1 Turbofan Engine (Exhaust Nozzle Removed)



b. Photograph

Fig. 1 Concluded

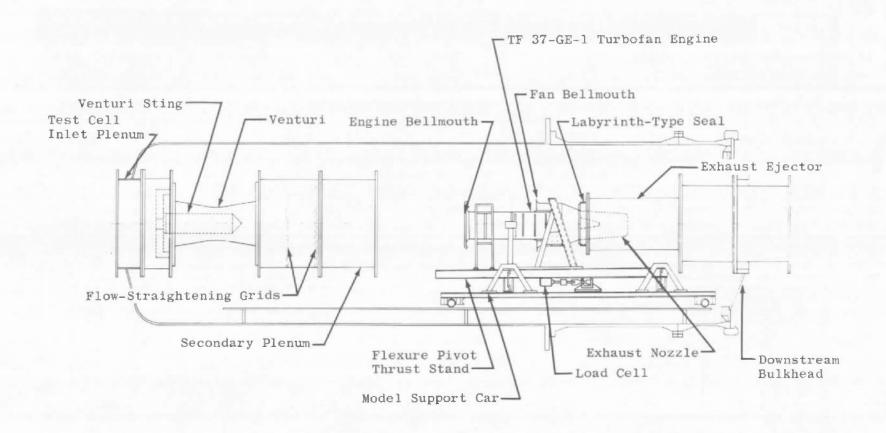
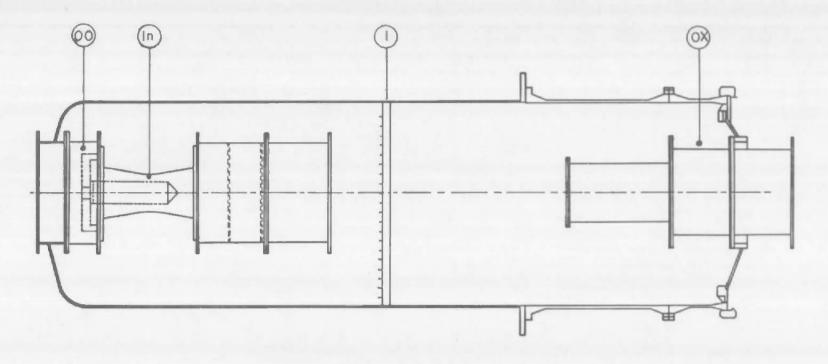


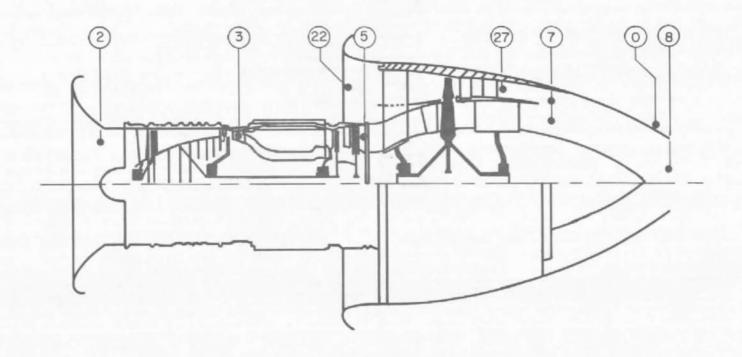
Fig. 2 Test Article Installed in Propulsion Engine Test Cell (T-2)



Station	00	ln	1	OX
Total Pressure	0	0	18	0
Static Pressure	2	4	6	8
Temperature	0	0	11	0

a. Test Cell Stations

Fig. 3 Instrumentation Station Locations

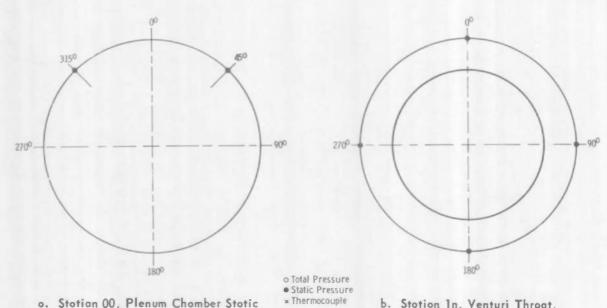


#### INSTRUMENTATION

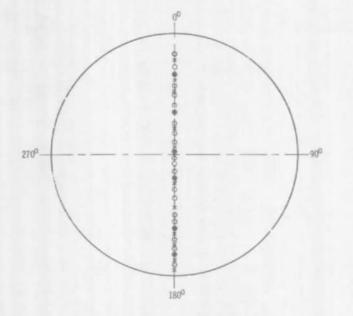
STATION	2	3	22	5	27	7	0	8
TOTAL PRESSURE	16	12	32	0	21	24	0	36
STATIC PRESSURE	16	0	32	0 -	3	0	4	0
THERMOCOUPLE	16	12	0	11	36	0	0	0

b. Engine Stations

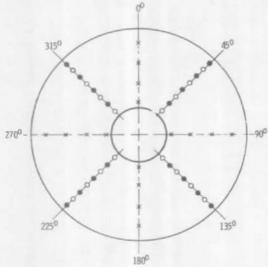
Fig. 3 Concluded



 Stotian 00, Plenum Chomber Stotic Pressure, 7 in. Upstream of Venturi Inlet Stotion In, Venturi Throat,
 14 in. Downstream of
 Venturi Inlet

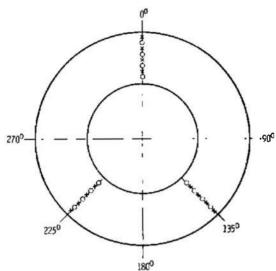


c. Station 1, Test Cell, 3.5 ft
Upstream of Engine Bellmouth

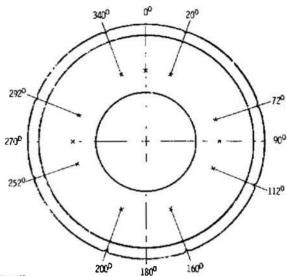


d. Stotian 2, Compressor Inlet, 3.25 in. Upstream of Inlet Guide Vane Leoding Edge

Fig. 4 Instrumentation Station Details (looking upstream)



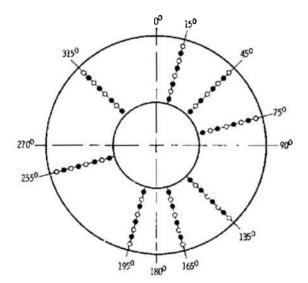
e. Station 3, Compressor Discharge,
 0.5 in. Downstream of Compressor
 Exit Guide Vane Trailing Edge



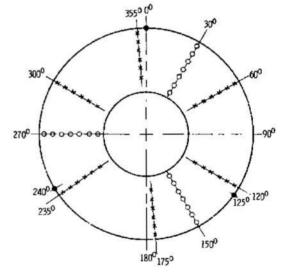
o Total Pressure
• Static Pressure

Static Pressure
 Thermocouple

 f. Station 5, Gas Generator Turbine Discharge, 4.7 in. Downstream of Second-Stage Turbine Blade Trailing Edge

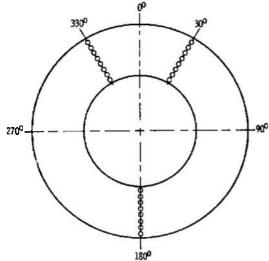


g. Station 22, Fan Inlet, 3.25 in. Upstream of Fan Front Frame Strut Leading Edge

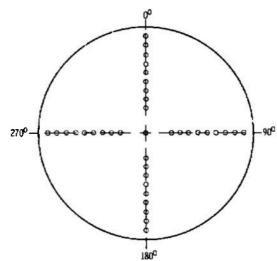


h. Station 27, Fan Discharge, 0.5 in.
 Downstream of Fon Exit Guide
 Vane Trailing Edge

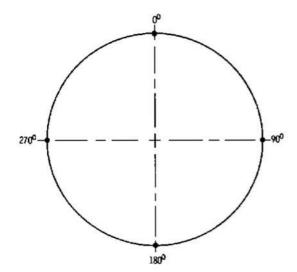
Fig. 4 Continued



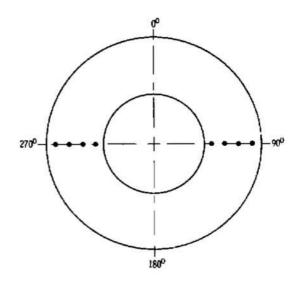
i. Station 7, Confluent Tailpipe, 17.4 in. Downstream of Fan Aft Frame Support Strut Trailing Edge



- o Total Pressure
- Static Pressure
- × Thermocouple
- j. Station 8, Jet Nozzle Discharge, 1.0 in. Downstream of Plane of Jet Nozzle Exit



k. Station O, Altitude Ambient, Outer Surface of Jet Nozzle at Exit Plane



I. Station OX, Aft Test Cell, 1.0 ft from Downstream End of Test Cell

Fig. 4 Concluded

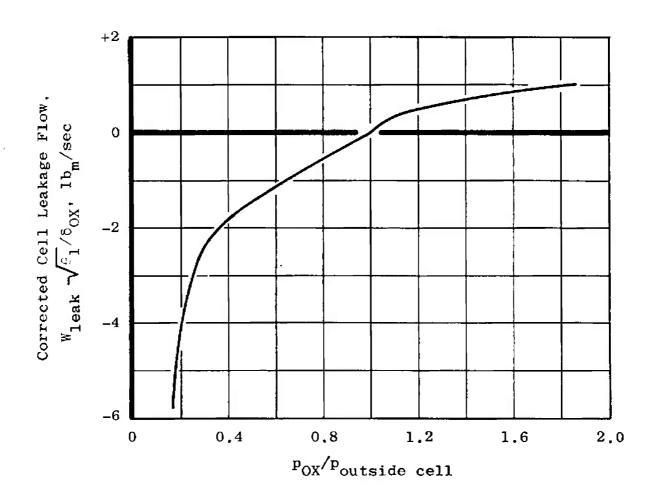


Fig. 5 Propulsion Engine Test Cell (T-2) Air Leakage

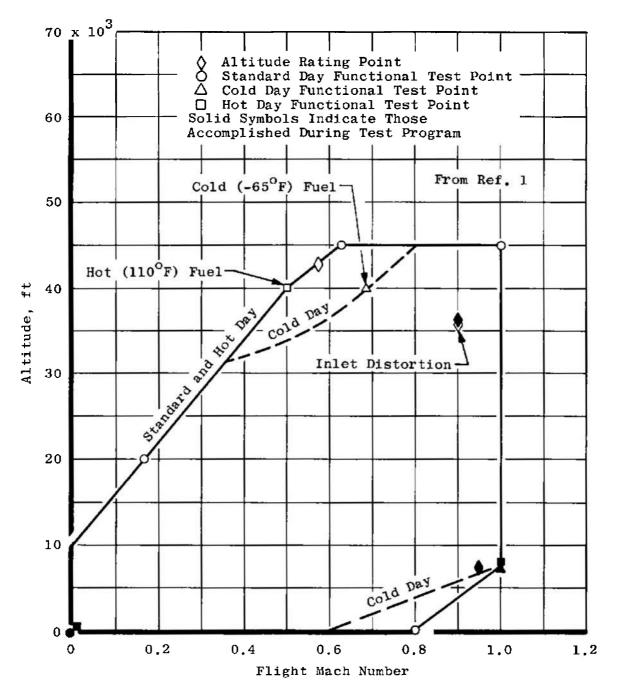


Fig. 6 TF-37-GE-1 Specified Altitude Test Points and Flight Envelope

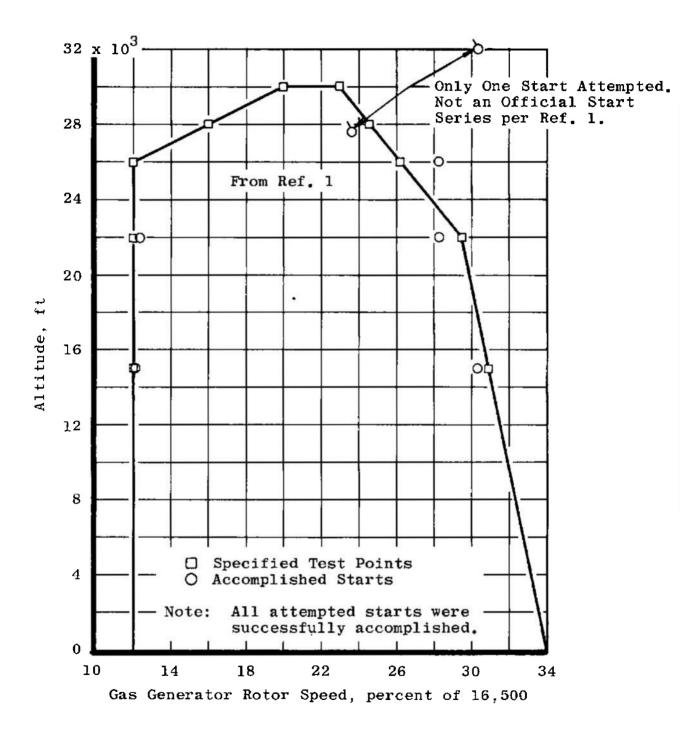
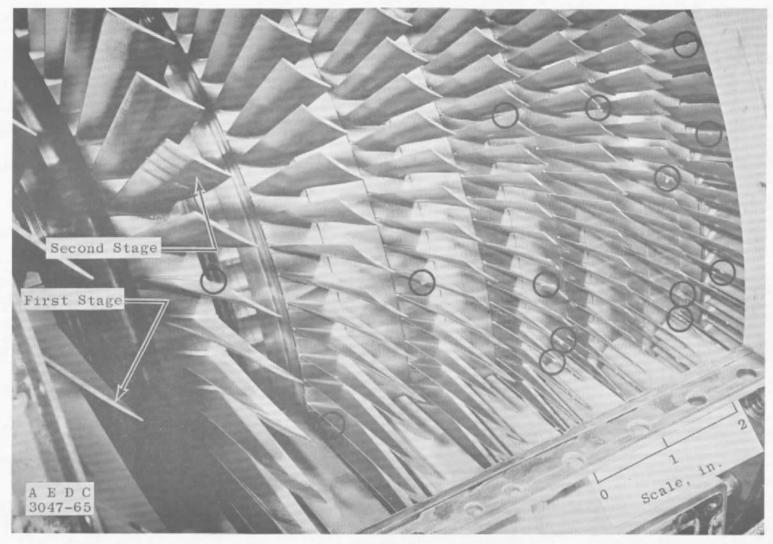
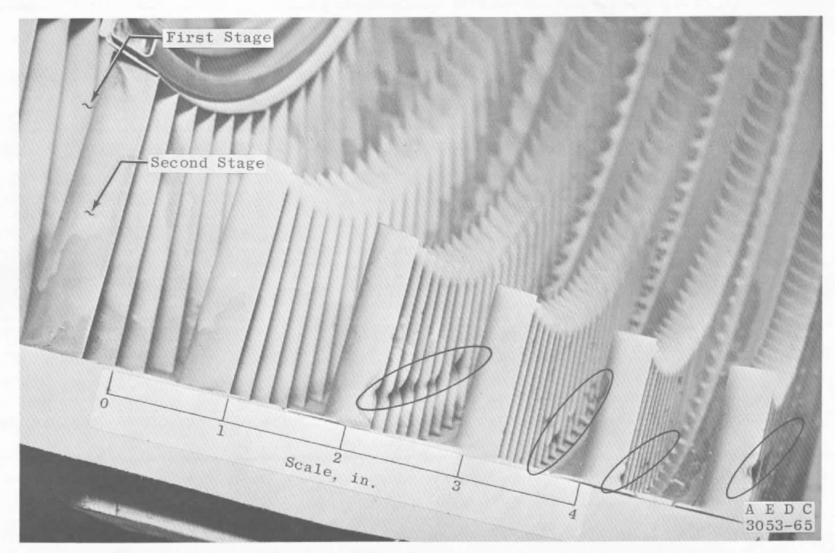


Fig. 7 TF37-GE-1 Windmill Start Envelope



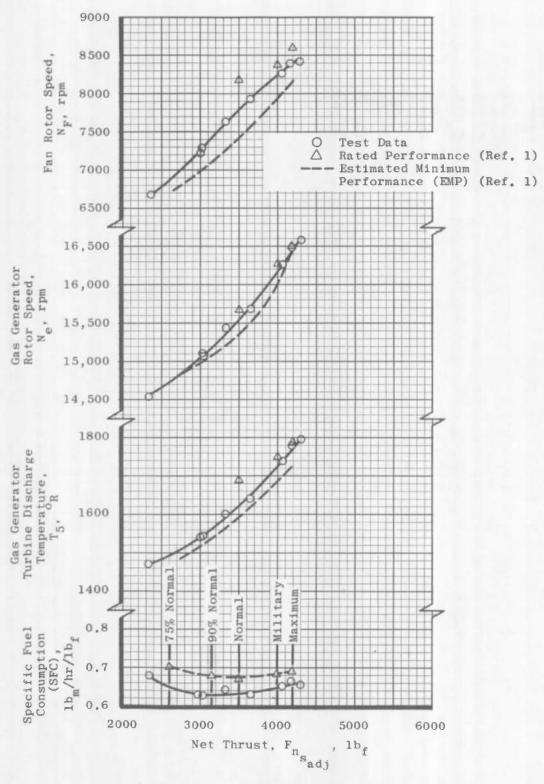
a. Rotor Blade Damage

Fig. 8 Photograph of Compressor Damage



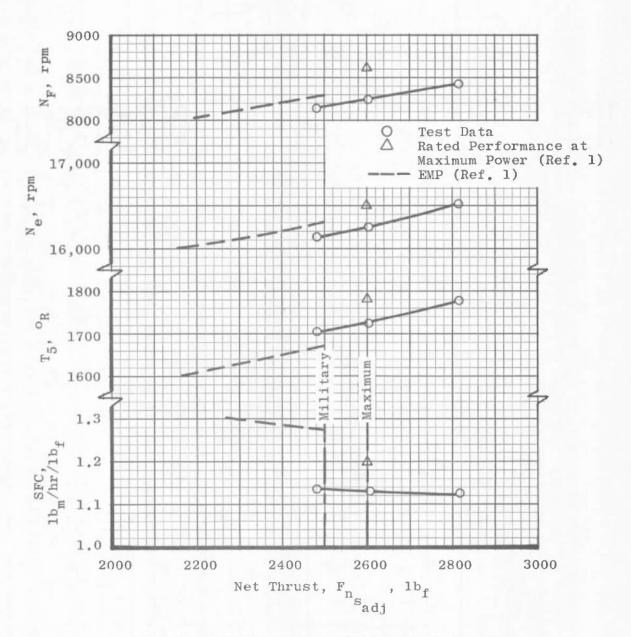
b. Stator Vane Damage

Fig. 8 Concluded



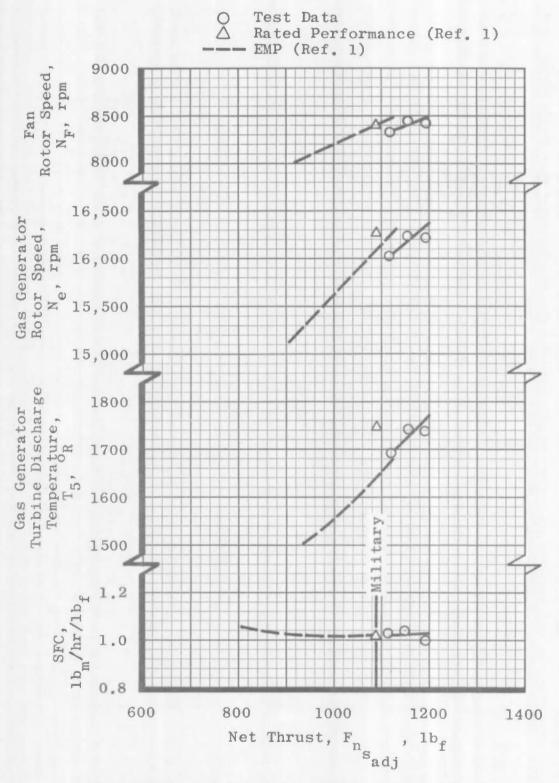
a. Sea-Level Static, Standard Atmosphere Performance

Fig. 9 Comparison of TF37-GE-1 Performance with Specified Performance



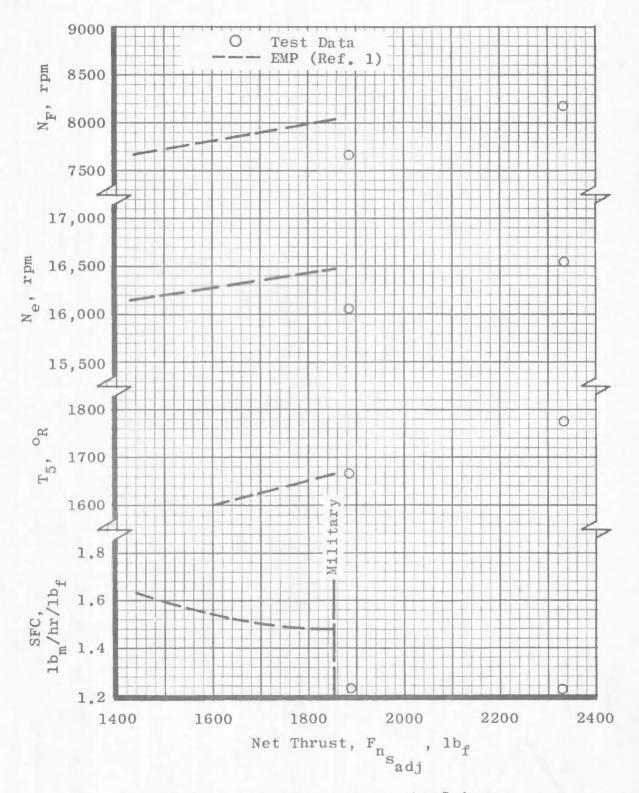
b. 7500-ft Altitude, Mach Number 0.95, Stondord Atmosphere Performance

Fig. 9 Continued



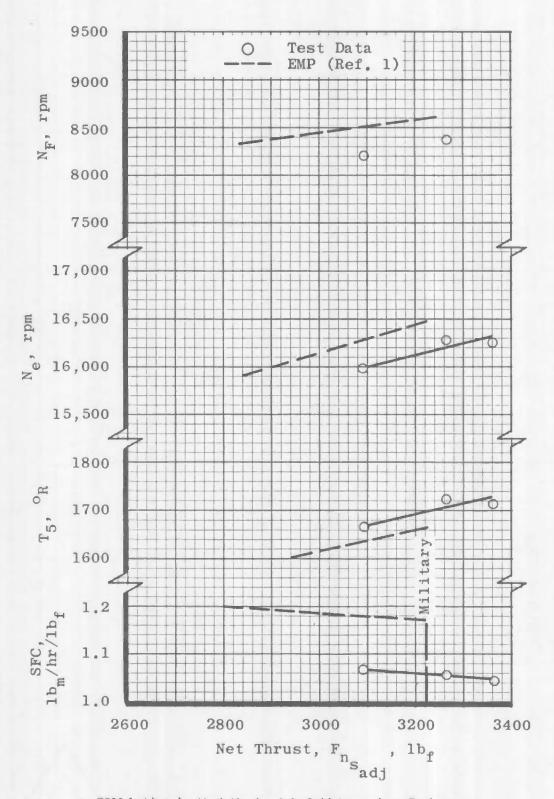
c. 36,089-ft Altitude, Mach Number 0.9, Standard Atmosphere Performance

Fig. 9 Continued



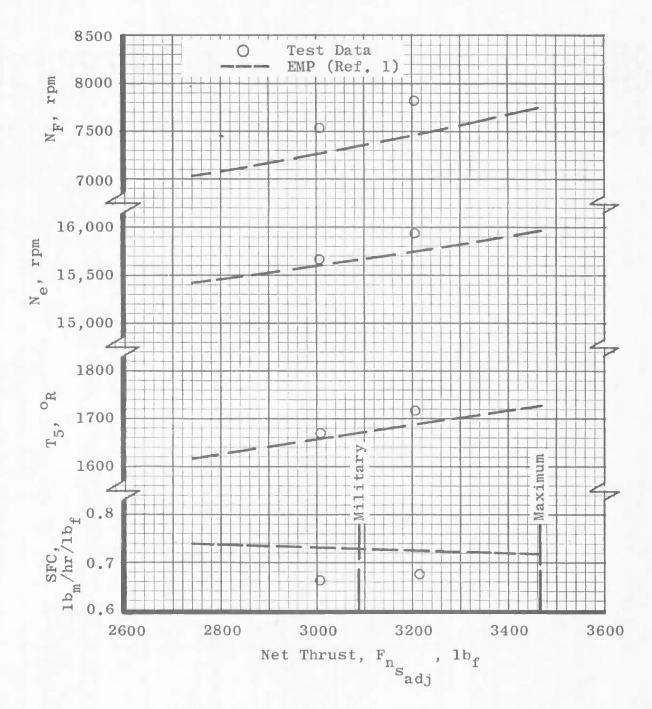
d. 7500-ft Altitude, Mach Number 1.0, Hot Atmosphere Performance

Fig. 9 Continued



e. 7500-ft Altitude, Mach Number 1.0, Cold Atmosphere Performance

Fig. 9 Continued



f. Sea-Level Static Hot Atmosphere Performance

Fig. 9 Concluded

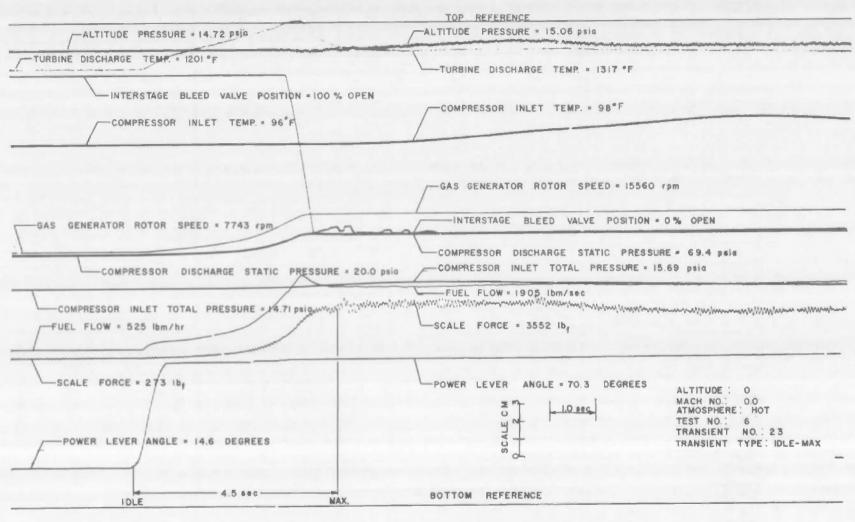
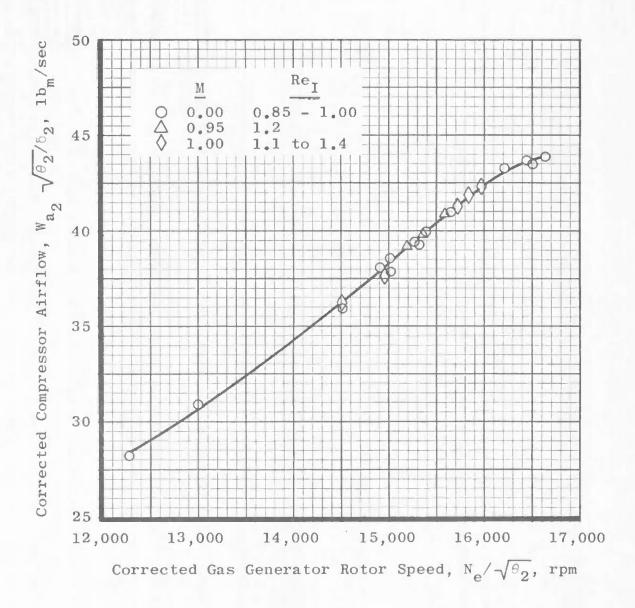
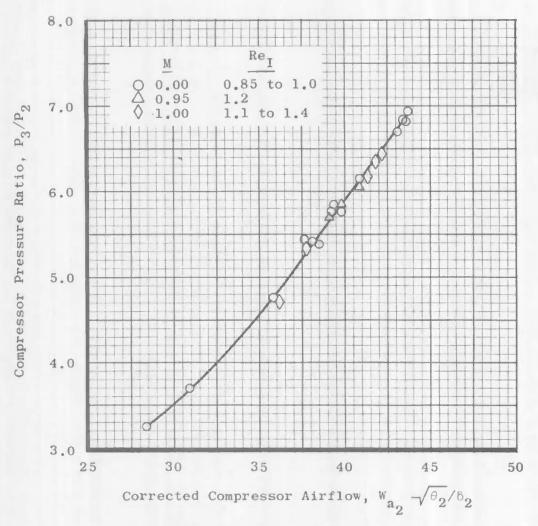


Fig. 10 Typical Acceleration from Idle to Maximum Power

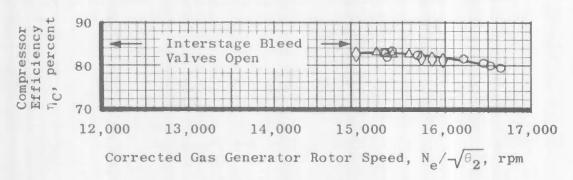


 a. Corrected Compressor Airflow as a Function of Corrected Gos Generator Rotor Speed

Fig. 11 TF37-GE-1 Compressor Performance



 Compressor Pressure Ratio as a Function of Corrected Compressor Airflow



c. Compressor Efficiency os a Function of Corrected Gas Generator Rotor Speed

Fig. 11 Concluded

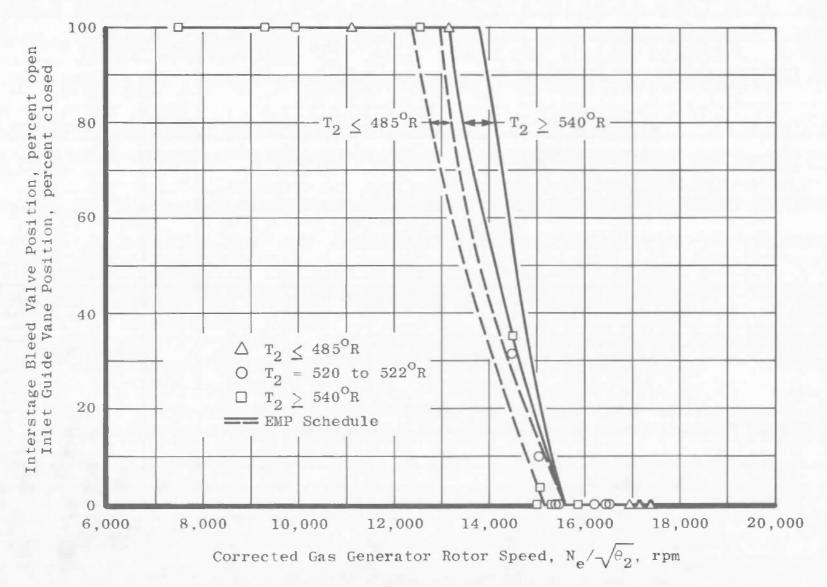
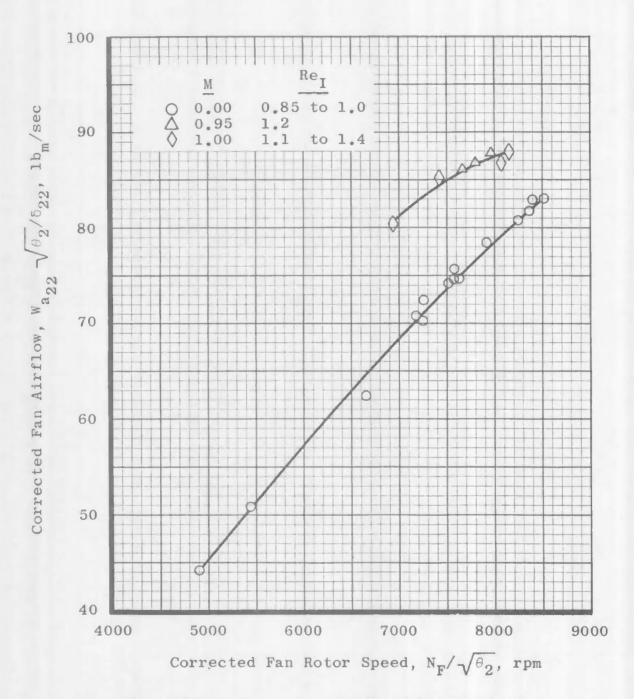
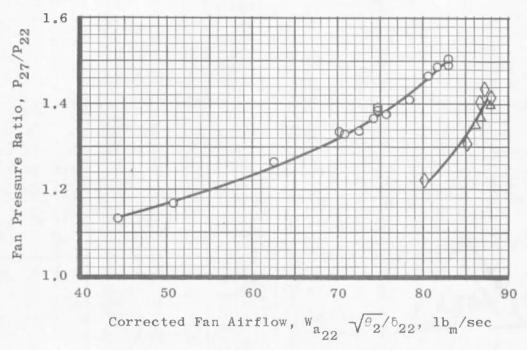


Fig. 12 Schedule of Interstage Bleed Valve and Inlet Guide Vane Position

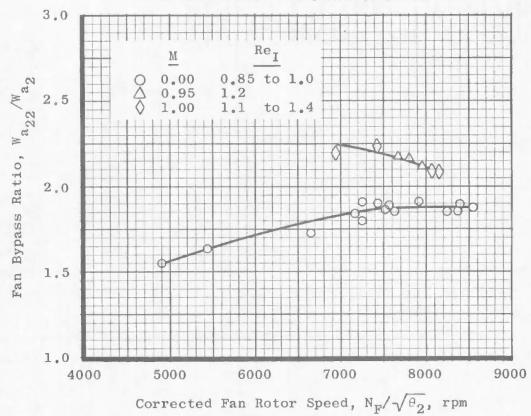


a. Corrected Fan Airflow as a Function of Corrected Fan Rator Speed

Fig. 13 TF37-GE-1 Fan Performance

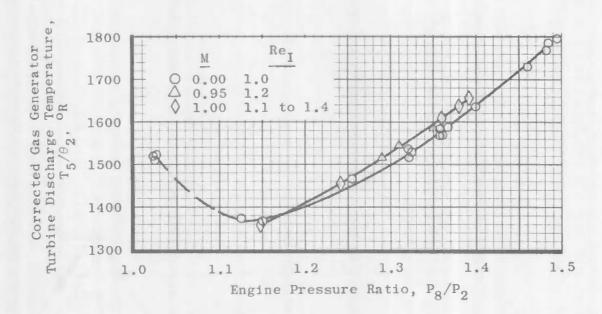




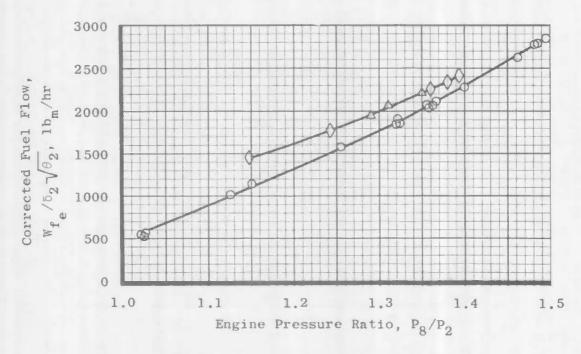


c. Byposs Ratio as a Function of Corrected Fan Rotor Speed

Fig. 13 Concluded



o. Corrected Gos Generator Turbine Discharge Temperature as a Function of Engine Pressure Ratio



b. Corrected Fuel Flow os o Function of Engine Pressure Rotio
 Fig. 14 TF37-GE-1 Cycle Performance

EDC-TR-66-15

TABLE I STEADY-STATE INSTRUMENTATION

Parameter	Measuring Device	Range	Primary Recording Method	Estimated System Accuracy at Operating Level ±0.5 percent	
Scale Force	Strain-Gage Load Cell	0 to 5000 lb <sub>f</sub>	Analog-to-Digital Converter and Digital Computer		
ruel Flow Turbine Flowmeters		200 to 4500   Manual Recording from Digital Electronic Freque Counter		±0.5 percent	
Rotor Speeds Magnetic Pickups		1000 to 17,000 rpm	Manual Recording from Digital Electronic Frequency Counter	±20 грлі	
Test Cell and Engine Pressures (Except Sta 3)	Manometers	0 to 40 psia	Photographs	±0.03 ps1	
Sta 3 Pressure	Calibrated Gages	0 to 150 psia	Photographs	±1.0 psi	
Test Cell and Engine Temperature (Except Sta 5)	Iron-Constantan Thermocouples	0 to 650°F	Analog-to-Digital Converter and Digital Computer	±5°F	
Sta 5 Temperature Chromel®-Alumel® Thermocouples		0 to 1400°F	Analog-to-Digital Converter and Digital Computer	±10°F	

TABLE II
TRANSIENT INSTRUMENTATION

Parameter	Symbol	Method of Calibration	Sensor	Range
Engine Rotor Speed	N <sub>e</sub>	Variable Oscillator	Reluctance Pickup	0 to 16,700 rpm
Power Lever Angle	PLA	D-C Level	Wire-Wound Potentiometer	0 to 115 deg
Engine Fuel Flow	W <sub>fe</sub>	Strain-Gage Bridge Unbalanced to Simulate mv Output of Known Flow	Strain-Gage Type Flowmeter	200 to 3500 lb/hr
Compressor Interstage Bleed Valve Position	IBVP	D-C Level	Wire-Wound Potentiometer	0 to 100 percent Open
Scale Force	Fs	Strain-Gage Bridge Unbalanced to Simulate mv Output of Known Forces	Strain-Gage Load Cell	-2000 to 5000 lb <sub>f</sub>
Compressor Discharge Static Pressure	Pз	Strain-Gage Bridge Unbalanced to Simulate mv Output of Known Forces	Strain-Gage Transducer	0 to 200 psia
Compressor Inlet Total Pressure	P <sub>2</sub>	Strain-Gage Bridge Unbalanced to Simulate my Output of Known Forces	Strain-Gage Transducer	0 to 25 ps.a.
Altitude Ambient Pressure	Po	Strain-Gage Bridge Unbalanced to Simulate mv Output of Known Forces	Strain-Gage Transducer	0 to 15 psia
Compressor Inlet Temperature	т2	Known my Signal to Simulate Thermo- couple Output	I-C Thermocouple	-50 to 200°F
Turbine Discharge Temperature	T <sub>5</sub>	Known mv Signal to Simulate Thermo- couple Output	C-A Thermocouple	-50 to 1500°F

AEDC-TR-66-15

TABLE III
TF37-GE-1 ALTITUDE START SUMMARY

Altitude, ft	Mach Number	Inlet Total Pressure, psia	Altitude Pressure, psia	Inlet Total Temperature, °F	N <sub>e</sub> , percent	Remarks
15,000	0.32	8.90	8.30	20.0	12.12	3 Starts
15,000	0.73	11.76	8.30	58.0	30.30	17
22,000	0.36	6.81	6.22	0.0	12.12	11
22,000	0.73	8.90	6,23	21,0	28.30	Ħ
26,000	0.72	7.40	5.23	9.0	28.30	11
27,500	0.68	6,57	4.83	72.0	23.76	1 Start
32,000	0.86	6.43	3.99	70.7	30.50	rı

TABLE IV
TRANSIENT PERFORMANCE SUMMARY

Altitude, ft	Mach Number	Atmosphere	Test Number	Transient Number	Transient Type	Elapsed Time, sec
0	0.0	Hot	6	18	MAX-MIL	1.3
0	0.0	Hot	6	19	MIL-MAX	1.5
0	0.0	Hot	6	20	MAX-IDLE	3.1
0	0.0	Hot	6	21	IDLE-MIL	4.8
0	0.0	Hot	6	22	MIL-IDLE	2.5
0	0.0	Hot	6	23	IDLE-MAX	4.5
0	0.0	Hot	6	24	MAX-IDLE	2.9
7500	1.0	Cold	6	34	IDLE-MAX	3.3
7500	1.0	Cold	6	35	MAX-IDLE	3.6
7500	1.0	Cold	6	36	IDLE-MIL	3.6
7500	1.0	Cold	6	37	MIL-IDLE	3.5
7500	1.0	Hot	6	42	MIL-MAX	2.2
7500	1.0	Hot	6	43	MAX-MIL	2.6
7500	1.0	Hot	6	45	IDLE-MAX	3.0
7500	1,0	Hot	6	46	MAX-IDLE	7.2
<b>75</b> 00	1.0	Hot	6	47	IDLE-MIL	2.7
7500	1.0	Hot	6	48	MIL-IDLE	3.5

## APPENDIX I TABULATED STEADY-STATE DATA

Each test is identified as follows:

PN RB0411 TEST 02 TD 09-23-65

Project Number RB0411
Test Number 02

Test Date 09-23-65

Values are listed showing the sign, four significant digits, and the sign and associated power of ten; e.g.,

 $.9548 - 01 = 0.9548 \times 10^{-1} = 0.09548$ , and

 $-.9548 +02 = -0.9548 \times 10^2 = -95.48$ 

INDEX TO STEADY-STATE DATA

Altitude, ft	Mach Number	Power Lever Angle, deg	Ne, rpm	Page No.	Test No.	Point No.
Standar	d Atmospher	e				
0	0.00	39.40 54.50	13, 120 15, 330	49 50	*02	2 3
		76.50 53.00	16, 650 15, 330	51 52	)	5
		35, 10	12,350	53	_	6
		14.60 46.80	7,460 14,530	54 55	04	1 2
		51.60 55.90	15,090 15,440	56 57		3 4
		60.20 70.30	15,680 16, <b>2</b> 60	58 59		5 6
		74.10 75.20 50.50	16,500 16,570 15,050	60 61 62		7 8 9
7,500	0,95	73.60 69.30 67.60	16,510 16,250 16,140	63 64 65	04	11 12 13
36,000	0.90	73.40 73.40 69.60 14.60	16, 240 16, 210 15, 990 10, 590	67 68 69 70	05	1 2 3 4
Hot Atm	nosphere		-			
0	0.00	14.50 14.60 60.70 65.00	7,840 7,786 15,660 15,950	66 71 72 73	04 06	14 1 2 3
7,500	1.00	15, 70 77, 30 68, 20	10,990 16,540 16,060	78 79 80	06	8 9 10
Cold At	mosphere			]		
7,500	1.00	15.70 70.30 70.30 65.50	10,410 16,250 16,280 15,990	74 75 76 77	06	4 5 6 7

<sup>\*</sup>Inlet Screens Installed

## NOMENCLATURE

1	2	Description
	ADPLS	Lab seal area x (aft cell pressure altitude-ambient pressure)
	ALTD	Altitude setting condition, ft
Atmos	ATMOS	Atmosphere setting condition (cold, std, hot)
	CD	Jet nozzle discharge coefficient
	CF	Jet nozzle thrust coefficient
$^{\delta}2$	DELTA 2	Ratio of compressor inlet pressure to sea-level standard pressure
δ22	DELTA 22	Ratio of fan inlet pressure to sea-level standard pressure
	DH45/RT4	Basic engine turbine work parameter
	DH57/RT5	Fan turbine work parameter
$^{\eta}$ B	EFFBURN	Burner efficiency, percent
$^{\eta}{_{_{\mathbf{C}}}}$	EFFCOMP	Compressor efficiency, percent
$\eta_{ m F}$	EFFFAN	Fan efficiency, percent
f <sub>e</sub>	FE	Fuel-air ratio
	FEC	Corrected fuel-air ratio
	FJ/A8POS	Gross thrust parameter
	FJC	Corrected jet (gross) thrust, ${ t lb_f}$
Fj <sub>s</sub> adj	FJD	Adjusted jet (gross) thrust, $1b_{\mathbf{f}}$
Fj <sub>s</sub>	FJS	Jet (gross) thrust, lb <sub>f</sub>

<sup>&</sup>lt;sup>1</sup>Equivalent symbols used in text.

 $<sup>^{2}</sup>_{\mbox{\sc Symbols used in machine tabulation of data presented in Appendix I.}$ 

1	2	Description
<b></b> -	FNC	Corrected net thrust, 1bf
F <sub>n</sub> sadj	FND	Adjusted net thrust, 1b <sub>f</sub>
F <sub>n</sub> <sub>s</sub>	FNS	Net thrust, 1bf
${ t F_{f r}}^{f s}$	FR	Ram drag, lb <sub>f</sub>
<del>-</del>	FRC	Corrected ram drag, lb <sub>f</sub>
$\mathtt{F}_{\mathbf{s}}$	FS	Scale force, $1b_{\mathbf{f}}$
	HL	Lower heating value of fuel, Btu/lbm
	IBVP	Intercompressor bleed valve position, percent
	JNA	Jet nozzle area, ft <sup>2</sup>
M	MACHD	Mach number setting condition
$m_1V_1$	M1V1	Station 1 momentum
$^{ m N}_{ m e}$	NE	Basic engine rotor speed, rpm
$N_e / \sqrt{\theta_2}$	NEC	Corrected basic engine rotor speed, rpm
	NECPC	Corrected basic engine rotor speed, percent
	NEPC	Basic engine rotor speed, percent
	NE/NF	Rotor speed ratio
	NE/RT4	Basic engine turbine speed parameter
$N_{\mathrm{F}}/\sqrt{\theta_{22}}$	NFC	Corrected fan rotor speed, rpm
$^{ m N}_{ m F}$	NF	Fan rotor speed, rpm
	NFCPC	Corrected fan rotor speed, percent
	NFPC	Fan rotor speed, percent
	NF/RT5	Fan turbine speed parameter
	PLP	Power lever position, deg
	POINT	Data point number
p <sub>1n</sub>	P1NS	Venturi throat static pressure, psia

1	2	Description
p <sub>1n</sub> /P <sub>00</sub>	P1NS/P00	
	P1S	Area weighted station 1 static pressure, psia
	P1SA1	Station 1 static pressure X area
$P_2$	P2	Compressor inlet total pressure, psia
	P2S	Compressor inlet static pressure, psia
$P_2/p_0$	P2/P0S	Ram pressure ratio
P <sub>22</sub>	P22	Fan inlet total pressure, psia
	P22S	Fan inlet static pressure, psia
$P_{27}$	P27	Fan exit total pressure, psia
P <sub>27</sub> /P <sub>22</sub>	P27/P22	Fan pressure ratio
P <sub>3</sub>	P3	Compressor exit total pressure, psia
$P_3/P_2$	P3/P2	Compressor pressure ratio
	P7	Confluent tailpipe total pressure, psia
	P7S	Confluent tailpipe static pressure, psia
	P7/P2	Ratio of confluent tailpipe pressure to inlet pressure
	P7/P8	Tailpipe pressure ratio
P <sub>8</sub>	P8	Jet nozzle exit total pressure, psia
P <sub>8</sub> /P <sub>2</sub>	P8/P2	Overall engine pressure ratio
$P_8/P_0$	P8/P0S	Jet nozzle pressure ratio
P <sub>00</sub>	P00	Plenum total pressure, psia
P <sub>0</sub>	POS	Altitude ambient pressure, psia
POX	POX	Cell aft static pressure, psia
	POXA1	Aft cell static pressure x area
<b></b>	POX/POUT	Ratio of aft cell pressure to pressure outside cell
$^{\mathrm{Re}}$ I	REI	Reynolds number index
$\sqrt{\theta_2}$	RTHETA2	Square root of ratio of compressor inlet temperature to sea-level standard temperature

1	2	Description
$\sqrt{\theta_{22}}$	RTHETA22	Square root of ratio of fan inlet temperature to sea-level standard temperature
SFC	SFC	Specific fuel consumption
	SFCC	Corrected specific fuel consumption
	SFCCGE	$\mathrm{SFC}/\theta_2^{-0.718}$
	SFCD	Adjusted specific fuel consumption
	$\mathtt{TFE}$	Fuel temperature at meter, °R
$\theta_{2}$	THETA2	Ratio of compressor inlet temperature to sea-level standard temperature
$^{ heta}22$	THETA22	Ratio of fan inlet temperature to sea- level standard temperature
${f T}_2$	T2	Basic engine inlet temperature, °R
	T22	Fan inlet temperature, °R
<b>-</b>	T27	Fan exit temperature, °R
	T27C	Corrected fan exit témperature, °R
	T22. 1X	Calculated fan inlet temperature, °R
	T22.1XC	Corrected calculated fan inlet temperature, °R
	T27C	Corrected fan exit temperature, °R
	Т3	Compressor exit temperature, °R
	т3С	Corrected compressor exit temperature, °R
	T4X	Calculated burner exit temperature, °R
	T4XC	Corrected calculated burner exit temperature, °R
$\mathtt{T}_{5}$	Т5	Basic engine turbine exit temperature, °R
$T_5/\theta_2$	T5C	Corrected basic engine turbine exit temperature, "R
	T5. 1X	Calculated basic engine turbine exit temperature, °R

1	2	Description
	T5. 1XC	Corrected calculated basic engine turbine exit temperature, °R
	T7X	Calculated confluent tailpipe temperature, °R
	T7XC	Corrected calculated confluent tailpipe temperature, °R
$v_{O}$	vo	Flight velocity, fps
	VOD	Adjusted flight velocity, fps
	VOK	Flight velocity, knots
	VODK	Adjusted flight velocity, knots
Wa	WA1N	Venturi airflow, lb <sub>m</sub> /sec
Wa <sub>2</sub>	WA2	Compressor inlet airflow, lb <sub>m</sub> /sec
$W_{a_2} \sqrt{\theta_2} / \delta_2$	WA2C	Corrected compressor inlet airflow, ${\rm lb_m/sec}$
W <sub>a2</sub> adj W_	WA2D	Adjusted engine airflow, lb <sub>m</sub> /sec
Wa22	WA22	Fan inlet airflow, $lb_m/sec$
$W_{a_{22}}\sqrt{\theta_{22}/\delta_{22}}$	WA22C	Corrected fan inlet airflow, $lb_{m}/sec$
$^{\mathrm{W}}_{\mathbf{a_{22}}_{\mathrm{adj}}}$	WA22D	Adjusted fan airflow, lb <sub>m</sub> /sec
$\mathrm{w_{a}_{22}/w_{A}_{22}}$	WA22/WA22	Bypass ratio
Wa <sub>27</sub>	WA27	Fan exit airflow, $1b_{ m m}/{ m sec}$
	WA3	Compressor exit airflow, $1b_{ m m}/{ m sec}$
	WAFBM	Fan bellmouth calculated airflow, lb <sub>m</sub> /sec
	WAFBM/WA22	Ratio of fan bellmouth calculated airflow to fan inlet airflow
$W_{f}$	WFE	Engine fuel flow, $1b_{ m m}/{ m hr}$
$W_{f_e}^{e}/\delta_2\sqrt{\theta_2}$	WFEC	Corrected engine fuel flow, $lb_{ m m}/hr$

11	2	Description
	WFED	Adjusted engine fuel flow, ${ m lb_m/hr}$
$^{\mathrm{W}}$ g $_{4}$	WG4	Burner exit gas flow, $lb_{m}/sec$
${ m w_{g}}_{5}$	WG5	Basic engine turbine exit gas flow, lb <sub>m</sub> /sec
$^{\mathrm{W}}$ g $_{7}$	WG7	Confluent tailpipe gas flow, $lb_{m}/sec$
Wg8	WG8	Jet nozzle exit gas flow, 1b <sub>m</sub> /sec
	WRT/P3.1	Burner inlet flow parameter
	WRT/P27 WRT/P7	Fan exit flow parameter Confluent tailpipe flow parameter

PCINT .2000+01	ALTE .0000+00	MACHD •0000+00	ATMOS -0000+00	PLP -3940+02	JNA -2500+01	IBVP -6250+02	NE •1312+05	
HL .1870+05	WFE -1202+04	FS •1426+04	TFE •5464+03	T2 •5283+03	T3 •8033+03	T4X -1643+04	T5 •1391+04	T5.1X .1304+04
T22 -5283+03	T27 •5748+03	T7X .8312+C3	THETA2 -1019+01	RTHETA2 •1009+01		RTHETA22 -1009+01	DELTA2 .1032+01	DELTAZ2 -1028+01
POO •1671+02	P1NS 41103+02	P2 -1516+62	P2S •1423+02	P3 •5605+02		P22S •1443+02		P7 •1760+02
P27S •1504+02	P8 •1746+02	POS •1500+02		POX -1518+02	T3C •7887+03	T4XC -1613+04		
127C •5643+03	T7XC -8160+03	T22-1X -5358+03	T22.1XC .5260+03	PINS/POD -6602+00	P2/POS •1011+01	P3/P2 -3696+01	P27/P22 •1167+01	P7/P2 -1160+01
P8/P2 •1151+01	P8/POS -1164+01	P7/P8 •1008+01	WA1N .8470+02	WA2 •3164+02	WA22 +5314+02	WAFBM •5931+02		₩ <b>G4</b> •3109+02
WG5 -3109+02	WA27 -5371+02	WG7 •8458+02	W68 -8458+02	WA22/WA2 •1679+01	WAFBH/WA22 -1116+01	WA2C •3095+02	WA22C +5217+02	WRT/P3.1 .1555+02
WRT/P27 •7302+02	WRT/P7 •1386+03	EFFCOMP -8596+00	EFFFAN -6222+00		NE/RT4 •3237+03			DH57/RT5
CD •9922+00	CF •1025+01	NEC -1300+05	NFC •5432+04		WFEC		FJC	FRC
FNC •1328+04	SFCC •8689+00		FJ/A8POS •3215+00	FJS •1736+04	FR •3655+03	FNS	SFC	YO
¥0K •8255+02	WA22D .5172+02		FJD	FND	SFCD		VOD	
NECPC •7879+02	_				#1V1	P1SA1	POXA1	ADPLS
POX/POUT -1070+01	FE	-1172102	***************************************	***************************************	•1313403	.2014708	•5013400	•1590 <del>+</del> 03

PN	RB0411	TEST	02	TD	09-23-65

_									
	POINT	ALTD	MACHD	ATMOS	PLP	ANL	IBVP	NE	NF
	-3000+01	-C000+00	-0000+00	.0000+00	.5450+02		*0000+00	·1533+05	<b>.</b> 7586+04
	HL	WFE		TFE	T 2	T3	T4X	<b>T</b> 5	T5.1X -
	<u>•1870+</u> 05	.2041+04	.3230+04	·5472+03	.5215+03	•9230+03	+1931+04	<u>-1576+04</u>	.1562+04
	T22	<u> </u>	T7X	THETA2	RTHET A2	THE TA 22	RTHETA22	DELTA2	DELTA22
	<b>.</b> 5215+03	.5956+03	.9044+03	-1005+01	.1003+01	.1005+01	-1003+01	-1002+01	-9921+00
_	P00	PINS	P2	PZS	Р3	P22	P225	P27	P7
	•2116+02	.1095+02	-1472+02	<u>-1317+02</u>	-8514+02	<u>-1458+02</u>	.1335+02	.2001+02	.2033+02
	P27S	P8	POS	P15	POX	T3C	T4XC	T5C	T5.1XC
	1548+02	.2000+02	<b>.1488+02</b>	.1469+02	-1471+02	-9180+03	-1921+04	-1567+04	-1554+04
	T27C	T7XC	T22.1X	T22.1XC	PINS/POO	P2/P0\$	P3/P2	P27/P22	P7/P2
	.5923+03	<u>.8995+03</u>	<u>•5307+03</u>	.5278+03	-5174+00	•9890+00	-5785±01	.1373+01	-1381+01
	P8/P2	P8/POS	P7/P8_	WAIN	WA2	WA22	WAFBM	WAS	NG4
	•1359+01	-1344+01	-1017+01	-1127+03	.3923+02	.7379+02	•7729+02	<b>.</b> 3923+02	-3870+02
	WG5	WA27	WG7	W68	WA22/WA2	WAFBH/WA22	WAZC	WA2ZC	WRT/P3.1
	.3870+02	.7450+02	.1129+03	-1129+03	.1881+01	.1047+01	<u>*3928+02</u>	<u>.7458+02</u>	•1361+0Z
	WRT/P27	WRT/P7 .	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
	9085+02	1670+03	-8295+00	7754+00	.9952+00	<b>.3488+03</b>	-2252+01	1911+03_	-4422+01
	CD	CF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
	•9495+00	.9893+00	•1529+05	<u>-7565+04</u>	•2021+01	-2033+04	-1479-01	-3202+04	-0000+00
	FNC	ŞFCC	REI	FJ/ABPOS	FJS	FR	FNS	SFC	VO
	-3202+04	.6348+00	-9946+00	<b>.</b> 5987+00	-3207+04	<b>-0000+00</b>	-3207+04	-6365+00	-0000+00
-	VOK	WA22D	WAZD	FJD	FND	SFCD	WFED	VOD	VOKD
_	.0000+00	<u>+0000+00</u>	-0000+00	<u>•0000+00</u>	-0000+00	•0000+00	-0000+00	+0000+00	-0000+00
	NECPC	NFCPC	NEPC	NEPC	SECCGE	M1V1	PISAL	POXA1	ADPLS
_	•9264+02	.8360+02	.9290+02	.8382+02	.6340+00	.1310+03	.2530+06	-2533+06	1536+03
—	POX/POUT	FE							
	.1038+01	.1487-01							

PN RB0411 TEST 02 TD 09-23-65

	PCINT _4000+01	ALTD •0000+00	MACHD .0000+00	_ATMOS _0000+00	PLP •7650+02	JNA 	- 18VP - •9980+02	NE -1665+05	NF 8522+04	
	HL •1870+05	₩F± •2960+04	FS -4008+04	TFC •5433+03	T2 •5186+03	T3 •9905+03	T4X •2201+04	15 -1795+04	15.1X .1793+04	
	T2? •5186+03	. 127 .6184+03	T7X •9944+G3	THETA2 .9997+00	RTHETA2 •9999+00	THETA22 -9997+00	RTHETA22 •9999+00	DELTA2 •1002+01	DELTA22 -9897+00	
	POU -2353+02	PINS -1216+02	p? •1472+02	P2S •1273+02		P27 •1454+02	P225 •1296+02	₽27 •2189+02	P7 • 2750+02	
	P27S -1618+02	P8 •2203+C2	POS •1476+02	21S •1467+02	Pux •1470+02	T3C •9908+03	T4XC •2202+04	. 1795+04	15.1XC .1794+04	
· ·• - ·-·	T27C -6186+03	T7XC •9946+03	T22.1X .53C1+03	T22.1XC .5303+03	PINS/P00 -5170+00	P2/POS •9974+00	P3/P2 -6942+01	P27/P22 •1505+01	P7/P2 •1529+01	
	P8/P2 •1497+01	P8/POS •1493+01	P7/P8 •1022+01	₩A1N •1256+03	WAZ .4384+02		WAF8M .8642+02	-4384+02	WG4 -4341+02	
- <i>,</i>	WG5 -4341+02	WA27 8294+02	WG7 -1260+03	868 +1260+03		NAFBM/WA22 -1052+01	WAZC -4376+02	₩A22C •8299+U2	WRT/P3.1 .1313+02	-
	WRT/P27 -9423+02	WRT/P7 .1766+03	EFFCOMP .7930+00	EFFFAN .7434+00		NE/RT4 -3549+03	DH45/RT4 •2477+01	NF/RT5 -2011+03	DH57/RT5 .5061+01	
-	CD •9355+00	CF •9564+00	NEC -1665+05	NFC •8523+04	NE/NF •1954+01	WEEC •2856+04		FJC •4178+04	FRC .0000+00	
	FNC -4178+04	SFCC •6835+00	REI .1002+01	FJ/A8POS .7977+00		FR •0000+00	FNS 4185+64	SFC •6834+00	vo +0000+00	
. <u> </u>	VOK _0600+06	WA2?D .8303+02	WA2D •4378+02	FJD •4179+04	FND .4179+04	SECO -6834+00	₩FED •2856+04	V00 -0000+00	•0000+00	
	NECPC_ •1009+03	NFCPC _9418+02	NEPC •1009+03	NFPC -9417+02		<u>P1V1</u>		POXA1 •2531+06	ADPLS 5240+02	
	POX/POUT -1037+01	FE •1864-01		-	-	-	- 		-	

POINT	ALTC	MACHD	ATMOS	PLP	JNA	18VP	NE	NF
.5000+01	.0000+00	.0000+00	.0000+00	-5300+02	.2500+01	.9980+02	-1533+05	.7595+04
HL	WEE	FS .	TFE	· ŢŽ	тз —	T4X	T 5	T5.1X
-1870+05	-2078+04	+3251+04	<u>-5464+03</u>	-5196+03	•9226+03	.1927+04	<u>•1570+04</u>	.1566+04
T22	T27	T 7X	THETAZ	<b></b>	THE TA 22	RTHETA22	DELTA2	DELTA??
.5196+03	<b>.</b> 5969+03	-9018+03	.1002+01	.1001+01	-1002+01	<b>.1001+</b> 01	.1009+ <b>01</b>	•9994+00
P00	PINS	P2	P25	P3	P22	PZZS	P27	P7 -
 <u>-2153+02</u>	•1113+02	.1482+02	•1326±02	<u>-8645+02</u>	•1469+02	.1341+02	-2022+02	-2055+02
P275	P8	PUS	PIS	POX	тзс	T4XC	T5C_	T5.1XC
•1555+02	-2021+02	.1487+02	-1480+02	.1482+02	.9211+03	.1924+04	.1567+04	.1564+04
T27C	T7XC	T22.1X	T22.1XC	PINS/POO	P2/POS	P3/P2	P27/P22	P7/P2
 <u>•5959+03</u>	•9003+03	<u>•5287+03</u>	<u>-5278+03</u>	-5168+00	.9965+00	•5833+01	•13 <b>77+</b> 01	-1387+01
P8/P2	P8/P0S	P.7/P8	HAIN	WAZ	WA22	WAFBM	WAB	WG.4
.1363+01	-1359+01	-1017+01	-1150+03	+3971+02	.7557+02	.7891+02	.3971+02	<b>.</b> 3917+02
₩G5	WA27	MG7	₩68	WAZZ/WAZ	WAFBM/WAZZ	WAZC	WAZZC	WRT/P3-1
 <u>•3917+02</u>	<u>.7629+02</u>	-1152+03	.1152+03	<b>.</b> 1903+01	.1044+01	-3940+0Z	•7568+02	-1356+02
WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
9218+02	- 1683+03 -	8279+CO	•7422+00°	•9854+00°	•3493+03	-2263+01	.1917+03	·4406+01
CĐ	CF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
_9461+0C	<u>•9982+00</u>	-1532+C5	•758 <u>9</u> +04	•2019±01	•2059+04	<u>.1493-01</u>	-332Z+04	-0000+00
FNC	SFCC	REI	FJ/A8POS	FJS	FR	FN5	SEC	<b>v</b> o
-3322+04	.6197+00	-1007+01	•6258+00	•3351+04	•0000+00	.3351+04	•6202+00	.0000+00
vok	WAZZE	WA2D	FJD	FND	SFCD	WFED	ACO	VOKO
 •0C00+0C	•7565+02	-3938+02	.3323+04	<u>.3323+04</u>	-6202+00	-2061+04	-0000+00	-0000+00
NECPC	NECPC	NEPC	NEPC	SFCCGE	M1V1	P1SA1	POXA1	ADPLS
•9284+02	.A385+02	-9292+02	.8392+02	.6195+0C	.1519+03	•2549+06	•2551+06	5195+02
POX/POUT	FS							-

Inlet Screens Installed

	ALTD	MACHE OCCO+CO	ATMOS .0C00+00	PLP 3510+02	JNA 2500+01	1BVP -7410+02	NE -1235+05	NF .4922+04
*00000+01	20000400	.0000400	*0000+00	*3310+02	*2700+01	*1410¥02	*1533+03	.4722404
HL			TFt	T2	<b>T3</b>	T4X	T5	15.1X
.1870+05	-1036+04	+1174+C4	•5417+03	-5241+03	.7648+03	-1612+04	+1391+04	.1262+04
T22	T27	T7X	THETA2	SATSHTR		RTHETA22	DELTA2	DELTA22
•5241+03	•5716+03	.8155+C3	.1010+01	.1005+01	.1010+01	-1005+01	-1015+01	-1013+01
P00	PINS	P2	P2S	Р3	P22	P22S	P27	P7
-1618+62	.1221+02	+1492+02	•1415+G2	•4870+02	-1488+02	-1435+02	-1686+02	·1689+02
P27S	P8	POS		PGX	T3C	T4XC		T5.1XC
-1489+02	-1678+C2	.1484+C2	•1493+02	•1493+02	•7569+03	<b>-1596+04</b>	-1377+04	.1250+04
127C	T7XC	T22.1X	T22.1XC	PINS/POO	P2/POS •1006+01	P3/P2	P27/P22	P7/P2
-5657+03	.8111+03	.5315+03	.5260+03	.7544+00	-1006+01	<b>.</b> 3264+01	-1133+01	.1132+01
P8/P2	P8/P0S	P7/P8	WAIN	WAZ	WA22	WAFBM	WA3	WG4
•1125+01	-1131+01	.1007+01	.7483+02	-2872+02	•4621+92	.5267+02	-2872+02	.2821+02
wg5			W68	WA22/WA2	WAFBM/WA22	WAZC	WA22C	WRT/P3.1
.2821+02	-4672+C2	.7473+C2	.7473+02	•160 <del>9+</del> 01	-1140+01	-2843+02	-4586+02	.1585+02
WRT/P27		EFFCOMP	EFFFAN	EFFBURN		DH45/RT4	NF/RT5	DH57/RT5
-6626+02	·1266+03	•8669+CO	•4814+CC	•1153+01	•3077+03	-1474+01	<b>*1320+03</b>	.3919+01
CD	CF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
.9873+00	-1007+01	.1229+C5	•48 <b>97</b> +^4	•2510+01	-1015+04	.1020-01	.1334+04	•2298+03
FNC	SECC	REI	2098A\LF	FJ\$	FR	FNS •1121+04	SFC	VO
.1104+04	•9195+ <del>00</del>	.1002+01	•2536+00	.1355+04	-2334+03	•1121+04	-9243+00	.1007+63
VOK	WAZZD	WAZE	FJD	FND	SECD	WFED	ven	VOKD
-5965+02	+4564+02	-2830+02	.1334+04	•1105+J4	•9243+00	<b>.</b> 1021+04	·1007+03	•5965+02
NECPC	NFCPC	NEPC	NFPC	SECCGE	M1V1 •9425+02	P15A1	POXA1	ADPLS
•7449+02	•5411+02	•7487+02	•5439+02	•9174+0C	•9425+02	<b>.2572+</b> 06	-2571+06	.8591+02
PGX/POUT	FE							
.1051+01	-1031-01							

PCINT	ALTC	MACHE	20MTA	PLP	JNA	IBVP	NE	NF
-1000+01	.000+00	.0000+0G	20+0000	•1460+02	.2500+01	.9090+02	.7460+04	-0000+00
HŁ	WFE	FS	TEE	T2	₹3	T4X	T5	T5.1X
.1849+05	-5668+03	•2862+03	•5344+03	•5220+03	-6105+03	•1611+04	•1531+04	.1366+04
T22 •5220+03	127	T7X •8720+03	THETA2 .1006+01	RTHETA2 -1003+01		RTHETA22 .1003+01	DELTA2 .1005+01	DELT422 -1005+01
POO	P1N5	P2	P2S	P3		P22S	P27	P7
.1496+02	+1434+02	+1477+C2	•1462+02	•2319+02		•1467+02	•1521+02	-1520+02
P275	ря	POS	P1S	POX	13C		T5C	75.1XC
•1482+02	•1519+02	-1489+02	.1477+02	.1478+02	.6067+03		•1521+C4	.1357+04
127C	17XC	T22.1X	T22.1XC	PINS/POO	P2/POS		P27/P22	P7/P2
•5485+03	-8665+03	.5310+03	.5277+03	•9580+00	•9919+00		•1030+01	.1029+01
P8/P2	P8/POS	P7/P8		WA2	WAZZ	WAFBM	WA3	₩ <b>G</b> 4
.1028+01	.1020+01	.1001+01		-1280+02	•1957+02	-2303+02	-1280+02	•1260+02
WG5	WA27	WG7	W68	WA22/WA2	WAFBM/WA22	WA2¢	WA22C	WRT/P3.1
-1260+02	.1980+02	.3231+02	-3231+02	-1528+G1	+1177+01	•1278+02	•1953+02	.1326+02
WRT7P27 .3C58+02	- WRT/P7	EFFCDMP	EFFFAN	EFFBURN .1115+01		-DH45/RT4 •5378+00	NF/RT5- .0000+00	DH57/RT5 •4369+01
CD	CF	NEC	NFC	NE/NF	WFEC		FJC	FRC
•1146+01	.8369+00	.7436+C4	-0000+00	.0000+00	•5621+03		•2025+03	•0009+00
FNC •2025+03	SFCC •2776+01	REI •9971+00	FJ/A8POS •3797-01	FJS -2036+03	FR •000C+00		SFC -2785+01	00+00
VOK •0000+00	WA22C -1948+02	WAZC •1274+C2	FJD .2026+03	FND .2026+03			VOD •0000+00	VOKO -0000+00
NECPC	NFCPC	NEPC	NFPC	SFCCGE	M1V1		POXA1	ADPLS
.4507+02	.0000+00	-4521+02	-0000+00	•2772+01	-21C5+02		•2545+06	1037+03
PGX/PCUT .1033+01	FE •1265-01							

PN R80411 TEST 004 TD 09-27-65

	POINT_ •2000+01	ALTD .0000+00	MACHD	ATMOS •0000+00	PLP •4680+02	JNA -2500+01	<u>IBVP</u> •3170+02	N <u>E</u> •1453+05	NF -6660+04	
	HL	WFE	FS	TFE			T4X	T5	T5.1X	
	•1849+05	.1590+04	<u>. 2385+</u> 04	.5348+03	•5203+0 <u>3</u>	.8643+03	<u>-1780+04</u>	.1470+04	<u>-1408+04</u>	
	T22	T 2 7	Ţ7X	THETAS	RTHETAZ	THETA22	RTHETA22	DELTA2	DELTA22	
	<b>.</b> 5203+03		*•8629+03	.1003+01	-1002+01	.1003+01	·1002+01	•9993+00	.9915+00	
-	P00 <sup>-</sup>	PINS	P2	PZS	Р3	P22	P225	P27	P7	
	•1832 <del>+</del> 02	<u> •9471+01</u>	.1468+02	•1342+C2	-6995 <u>+02</u>	•1457+02	<b>.</b> 1366+02	.1845+02	-1863+02	
	P27S	P8	PUS	PIS	POX	тэс	T4XC	T50	15.1XC	
-	-1509+02	1843+02	.1482+02	-1462+02	-1463+02	.8616+03	.1774+04	.1465+04	·1404+04	
	127C	т7хс	T22-1X	T22.1XC	PINS/PQQ	P2/PQS	P3/P2	P27/P22	P7/P2	
	-5884+03	.8603+03	.5287+03	.5271+03	•5169+00	•9910+00	4764+01	.1266+01	<u>-1268+01</u>	
_	P8/P2	P8/PUS	P7/P8	WA1N	WA2	WA22	WAFBM	WA3	WG4	
	.1255+01	-1244+01	.1011+01	-9748+02	•3590+0Z		·6718+02	.3590+02	.3534+02	
	WG5	WA27	WG7	w68 - ·	WA22/WA2	HAFBM/HA22	WAZC	WAZZC	WRT/P3.1	
	+3534+02	.6252+02	-9761+02	.9761+02	<b>.1724+01</b>	-1086+01	.3598+02	.6251+02	.1467+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	0H45/RT4	NF/RT5	0H57/RT5	
	-8234+02	-1539+03	.8368+00		.1053+01		-2009+01	•1737+03	-4090+01	
	CD	CF	NEC	 NFC	NE/NE	WHEC	FEC	FJC	FRC	
	-9614+0C	.9870+00	.1451+u5	.6650+04	-2182+01	-1589+04	1262-01	.2342+04	.0000+30	
	FNC	SFCC	REI	FJ/A9POS	FJS	FR	FNS	SFC	νο	
	-2342+04	.6784+00	•9954+CO	.4387+00	.2340+04		.2340+04	•6794+00	-0000+00	
	VOK	WA220	WA2D	. FJD	. FND	SFCD	WFED	VŪD	VDKD	
	•0000+00	+6243+02	3594+02	.2343+04	-2343+04		.1592+04	.00000+00	.0000+00	
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIVI	P1SA1	POXAL	ADPLS	
	-8793+02	.7348+02	.88C6+C2				•2517+06	•2520+06	1686+03	
	POX/POUT	FE								
	•1025+01	.1266-01								

	POINT	ALTD	MACHD	ATMOS	PLP	JNA	IBVP	NE	NF
	<b>-3000+01</b>	.0000+00	•0000+00	-0000+00	.5160+02	·2500+01	·1000+02	.1509+05	•7287 <b>+</b> 0 <del>4</del>
	HL	wfe	FS	TFE	T2	Т3	T4X	T 5	T5-1X
	-1849+05	-1885+04	-3C27+04	.5387+03	•5239+03	.9077+03	.1884+04	<u>-1542+04</u>	.1499+04
	<u>.</u> Ţ22.	127	<u></u>	THETA2	RTHETA2	THETAZZ	RTHETA22	DELTAZ	DELTA22
	.5239+03		.8913+03	-1010+01	.1005+01	-1010+01	.1005+01	-1002+01	.9922+00
	P00	PINS	- P2	PZS	P3	P22	P22S	P27	Р7
_	-2019+02	.1043+02	.1472+02	.1324+02	.7932+02	1458+02	.1345+02	.1949+02	•19B0+02
	P27S	PS	POS	P1S	POX	136	T4XC	T5C	T5-1XC
	.1537+02	•1951+02	-1484+02	-1463+02	.1465+02	.8987+03	.1865+04	-1527+04	.1484+04
	T 27C	Ŧ7xC -	T22.1X	T22-1XC	- PINS/POO	P2/POS	P3/P2	P27/P22	P7/PŽ
	<b>-5968+03</b>	<u>.8824+03</u>	•5329+03	.5275+03	<u>.5166+00</u>	<u>•9918+00</u>	<u>-5389+01</u>	-1337+01	.1345+01
	P8/P2	P8/POS	P7/P8	WAIN	WA2	WAZZ	WAFBM	WA3	₩G4
	•1325+01	-1314+01	1015+01	-1074+03	.3842+02	-6928+02	.7403+02	-3842+02	-3787+02
	· WG5 -	WA27	WG7	W68	WAZZ/WAZ	WAFBM/WA22	WAZC	WA22C	WRT/P3-1
	<u>.3787+02</u>	.6997+C2	-1076+03	•1076+03	-18C3+O1	-1069+01	•385 <u>4+02</u>	-7017+02	•1418+02
		WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
	-8812+02	-1622+03	.8282+00		.1027+01	-3478+03	·2180+01	.1856+03	.4314+01
	ĊĎ		NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
	•9427+0C	.1021+01	•1502+0 <b>5</b>	•7251+04	<u>-2071+01</u>	.1872+04	.1388-01	<b>-3012+04</b>	•0000+00
	FNC	SECC	REI	FJ/ABPOS	FJS	FR	FNS	SEC	<b>v</b> o
	•3C12+04	.6217+0C	•9890+00	•5646+00	-3017+04	.0000+00	.3017+04	.6248+00	.0000+00
	vok 1	WAZZD	WAZC	FJD	FND	SFCD	WFED	VOD	VOKD
	.0000+00	•69 <u>85+02</u>	.3837+02	.3013+04	.3013+04	-624B+00 <u></u>	-1882+04	.00000+00	•0000+00
	NECPC	NECPC	NEPC	NFPC	SECCGE	N1V1	P1SA1	POXA1	ADPLS
	•9102+02	.8012+02	•9147+07	<b>.</b> 8052+02	.6203+00	.1621+03	.2518+06	.2523+06	1718+03
	POX/POUT	FE					<del></del>		*****
	.1026401	.1402-01							

	PCINT	AL 7.D	MACUE	ATHOS	PLP	JNA	[BVP	NE	NF
	-4C00+01	ALTD	- 00C0+00	ATMOS	•5590+02		*0000+00	- 1544+05	• 7640+04
						-			
	HL	WEF	F5	TFE		T3		Τ5	T5.1X
	18 <u>49+05</u>	.2138+04	33 <u>36+C4</u>	<u>-5352+03</u>	<u>•5218+03</u>	•9Z06+03	.1951+04		• 1577+04 <sub>-</sub>
	Т22	_ T27	T7X	THETAS	RTHETA2	THETA22	RTHETA22	DELTAZ	DELTAZ2
	•5218+03	·	•9137+C3	·1006+01	-1003+01	·1006+01	.1003+01	.1006+01	•9964+00
-	P00 ·	PINS	P2	P25	· <del>j</del>	 P22	P22S	P27	P7
	-2136+02	•1104+N2	.1478+C2	-1318+02	.8513+02	-1464+02		.2032+02	-2057+02
	<u> </u>	34	POS	PIS	PGX	13C	T4XC	75C	F5.1XC
	·1552+02	2022+02	·1486+C2	.1468+02	-1469+02			.1589+04	.1568+04
	1270		T22.1X	τ22 <b>.</b> 1xc <sup></sup>	PINS/P00	P2/P0S	P3/P2	P27/P27	P7/P2
	.5996+03	-9083+03	•5313+63	.5281+03	•51 <u>70+00</u>	•9947+00	-5759+01	-1388+01	.1391+01
	P8/P2	PaZros	P7/P8	WAIN	WAZ	WA22	WAFBM	WA3	¥64
	.1368+01	•1361+01	.1517+01	.1139+03		•7420+02	•7792 <del>+</del> 02	+3999+02	•3947+J2
	- WG5	WA27	- WG7	W68 -		WAFBM/WAZZ	WA2C	WA22C	WRT/P3.T
	•3947+02	•7492+02	.1141+03	-1141+03		·1050+01		•7470+02	.1385+02
	WR1/P27	WRT/P7	EFFCOMP	EFFFAN	EFF BURN	NE/RT4	DH45/RT4	NEZRT5	DH57/RT5
	•9C53+02	.1677+C3	+3328+00	2	.1003+01	-3495+03	.2225+01	1911+03	.4490+01
	CD	CF	NEC	. NFC	NE/NF	WFEC	FEC.	FJC	FRC
	-9427+00	.9937+00	-1539+C5	-7617+04	-2021+01	-2119+04	•1519-0 <u>1</u>	.3315+04	.0000+00
	FNC	SECC	<b>₹E</b> Î	FJ/A8POS	FJS	₽R	FNS	SFC	Ÿū
	-3315+94	-6393+00	.9984+00	<b>.</b> 6233+00	+3335+04	-000C+0 <u>0</u>	-3335+04	-6412+00	•0000+00
	VOK	MAZZG	hA2D	FJD	ÉND	SFCD	WFED	- <del>72</del> <u>Va</u> o	<u></u> voko .
	n0+0000	•745G+02	.3977+02	.3316+04	•3316+04			.0000+00	+0000+00
	NECPC	NECPC	NEPC	NEPC	SECCGE	<u></u>	P1SA1	POXA1	ADPLS
•	9328+02	.8417+02	•9356+G2	-8442+02	-6384+00	1543+03	-2527+06	-2530+06	-+1551+03
	POXZPOUT	FF						-	<b>-</b>
		.1528-01							

NEDC-TR-66-1

					-				
POINT	ALTC	MACHD	ATMOS	PLP	JNA	IBVP	NE	NF	
•5000+C1	.0000+00	+0000+60	.0000+00	-6020+02	.2500+01	•0000+00	.1568+05	.7920+04	
HL.	WEE	FS	TFE	T2	Ť3	14X	Т5	T5.1X	
•1849+05	<u>.2306+04</u>	-3553+04	<u>.5356+03</u>	<u>.5197+03</u>	.9410+03	•20 <u>09+04</u>	-1639+04	.1622+04	
 T22	127	T7X .		RTHETAZ			DELTAZ	DELTAZZ	
<b>.</b> 5197+03		.9230+03	.1002+01	-10C1+01	.1002+01	.1001+01	.1008+01	.1000+01	
P00	PINS	P 2	P2S	P3			P27	P7	
 .2231+02	•1159+J2	.1481+02	•1311+ <u>02</u>	.9101+02	.1470+02	-1334+02	<u>.2076+02</u>	.2109+02	
 P27\$	PB	PUS	P15	POX	T3C	T4XC	T50	T5.1XC	
•1564+02	·2073+02	.1481+C2	.1474+02	•1475+02	.9391+03	-2005+04	.1636+04	.1619+04	
 T27C	T7XC	T22.1X	T22.1XC	PINS/POU	PZ/P0\$		P27/P22		
<u>+6100+03</u>	<u>•9211+03</u>	<u>-5294+03</u>	<u>.5283+03</u>	.5196+0C		•61 <del>46+01</del>	.1412+01	.1424+01	
P8/P2	. P87602	P7/P8	WAIN	WA2	HA22	HAFBM	HA3	<u> 464</u>	
-1400+01	.1400+01	-1017+01	-1192+03	.4111+02	.7841+02	.8121+02	.4111+02	·4059+02	
 %G5	WA27	WG7	W68		WAFBM/WAZZ		WA22C	WRT/P3.1	
 <u>•4059+02</u>	.7915+02	•1195+03	1195+03	•1907+01	<u>1036+01</u>	-4083+02	<b>-7846+02</b>	.1347+02	
WRT/P27	WRT/P7	EFFCOMP	EFFFAN		NE/RT4		NF/RT5	DH57/RT5	
•9425+02	.1721+03	.8217+00		-9969+00	•3499+03	.2316+01	-1956+03	.4653+01	
CD	CF	NEC	NFC	NE/NF	WFEC	FEC	F JC	FRC	
•9432+00	<u>.9986+00</u>	.1566+C5	.7912+04	-1980 <u>+01</u>	-2286+04	.1600-01	<u>.3646+04</u>	_0000+00	
FNC	SFCC	REI	FJ/A3POS	FJS	FR	FNS	SFC_	VO	
•3646+04	.6271+00	.1005+C1	<b>-6889+00</b>	.3674+04	.0000+00	.3674+04	.6278+00	.0000+00	
VOK	4A220	WA20	FJD	FND	SECD	WFED	apv	VOKO	
 -0C00+0C	.7841+02	.4081+02	.3647+04	-3647+04	-6278+00	•2289+04	-0000+00	<u>+0000+00</u>	
NECPC	MECPC	NEPC	MEPC	SECCGE.	_ M1V1	P15A1	POXAL	ADPLS	_
-9493+02	.8743+02	.9503+02	.8751+02	•6269+0C	-1769+03	.2538+06	.2540+06	5634+02	
PGX/PCUT	FE				-				
-1C33+01	.1603-01								

PN RP0411 TEST 004 TD 09-27-65

	PCINT	ALTC	MACHO	ATMOS	PLP	JNA	18 <b>V</b> P	NF	NF_
	-6000+01	.0000+00	-0000+00	20+0000	.7030+02	.2500+01	.0000+00	.1626+05	-8270+04
	HL	WFi	FS	TFE	Т2	Т3	Ŧ4X	15	T5.1X
	+1849+05	.2540+04	<u>-4040+64</u>	.5360+03	•5219+03	•9730+03	.2130+04	<u>•1739+04</u>	-1716+04
	T22	T27	T7X	THETA2	R (HETA2	THETA22	RTHETA22	CELTAZ	DELTA22
	•5219+03		.9695+03	-1006+01	.1003+01	•1006+01	.10C3+01	.9990+00	.9886+00
	P00	PINS	<b>P</b> 2	P 25	Р.3	P22	P22S	P27 -	. P7
	<u>•</u> 22 <u>9</u> 2+02	<u>-1184+02</u>	.1469+02	<u>-1276+92</u>	<u>9834+02</u>	.1453+02_	-1307+02	-2130+0?	.2189+02
	P27S	. pg	205_	P1S	POX	T3C	T4XC	[5C	T5.1XC
_	•1598+02	.2145+02	-1481+02	•1457+02	•1460+02	.9671+03	.2117+04	•1728+04	.1706+04
	T270	T7XC	T22.1X	T22.1XC	PINS/POU	P2/POS	P3/P2	P27/P22	P7/P2
	.6175+03	<u>.9636+03</u>	•5328+03	<u> </u>	•5 <u>166+00</u>	<b>.</b> 9913+00	<u>-6700+01</u>	•1466+01	.1491+01
	P9/P2	P3/PG5	P7/P8	WAIN	WA2	WA22	MAI BM	WA3	WG4
	·1461+01	.1443+01	-1021+01	.1221+03	•4299+02		•8306+02 T	•4299+02	•4252+02
	WG5	WA27	WG7	W68	WAZZ/WAZ	WAFBM/WA22	WAZC	WA22C	WRT/P3.1
	-4252+02	<u>.8032+02</u>	•1225+0 <u>3</u>	<u>•1225+93</u>	•1850+01	-1044+01	•4317+02	.8071+02	.1325+02
	<b>WRT/</b> P27	WRT/P7	EFFCOMP	EFFFAN	EFFEURN	NE/RT4	OH45/914	NF/RIS	DH5779.T5
	•9400+02	.1743+03	.8160+00		.9999+00	•3524+03	.2409+Ul	•1983+03	•4909÷01
	CU	CF	NEC	NEC	NE/NF	· · · · · · · · · · · · · · · · · ·	FEC	FJC	FRC "
	•9380+0C	-1001+01	.1621+05	.8245+04	.1967+01		•1744-01	.4060+04	.0000+00
	FNC	SFCC	REI	FJ/A8POS	FJS	FR	FNS	SEC	٧u
	.4060+04	<b>.</b> 649€+00	<b>.</b> 9912+00	.7608+00	•4056+04	•0000+00	·4056+04	-6510+0ù	£0000+05
	VOK	WAZZD	WAZC	FJD	END	SECD	WEED	vas i	- VAKD
	<u>-</u> 00 <u>00+00</u>	.8049+02	.4305+02	.4061+04	.4061+04	<b>.</b> 6510+00	.2644+04	-0000+0¢	.0000+00
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIVI	PISAL	PAXAL	ADPLS
	-9827+02	.9110+02	<b>•9857+02</b>		-6481+0C			-2514+06	
	POX/POUT	FE							

	PGINT	ALTD	Y A CHD	ATMOS	PLP	JNA	IRVP	NE_	NF
	<b>.7</b> 000+01	•0000+00	-0000+00	-0000+00	.7410+02	.2500+01	•0000+00	-1650+05	-8400+04
· · · ·	HL	WF_	FS	". TFE	T2 -	Т3	T4X	15	T5.1X
	•1849+C5	•27B2+04	<u>-4183+04</u>	•536 <u>7+</u> 03	•5220+03	•9853+03	.2179+04	.1779+04	.1761+04
	T22	127	T7x	THETAZ	RTHETA2	THETA22	RTHETA22	DELTAZ	DELTA22
	.5220+03		-9863+03	-1006+01	.1003+01	-1006+01	·1003+01	-1001+01	-9917+00
•	POG	PINS	P 2	P2\$	P3		P22S	P27	P7
	-2324+02	<u>-1200+02</u>	<u>.1471+02</u>	.1275+02	.10C3+03	<u>-145</u> 7+02		.2167+02	-2228+02
	P27S	P8	POS	PIS	POX	T3C	T4XC	T5C	T5.1XC
	-1614+02	+2184+02	.1483+02	-1460+02			-2165+04	.1768+04	.1750+04
	T27C	ттхс	T22.1X	T22.1XC	PINS/POO	PZ/POS	P3/P2	P27/P22	P7/P2
	.6237+03	-9801+03	.5333+03	•5299+03	-5163+00		.6815+01	-1487+01	•1514+01
	P8/P2	287205	P7/P8	WA1N	WA2	WA22	WAFBM	WA3	₩G4
	-1484+01	·1473+01		•1239+03			•8446+02	-4348+02	.4303+D2
	- WG5		₩G7¯	. W68	WA22/WA2	WAFBM/WA22	WAŻC"	HA22C	WRT/P3.1
	•4303+02	.8155+02	-1243+C3		-1858+01	-1046+01	·4356+02	.8171+02	-1323+02
-	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	 EFFFURN	NE/RT4	DH45/RT4	NE/RTS	DH57/RT5
·-·· + -	.9428+02	-1752+03	.8036+00		.9950+00	-3535+03	•2445+01	.1992+03	.5023+01
		CF	. NEC	NFC	NEZNE	WFEC	FEC	FJC	FRC
	.9337+00	<u>-9913+00</u>	.1645+05	-8373+04	.1964+01		•1817 <u>-01</u>	.4187+04	-0000+00
	FNC	SFCC	REI	FJ/ABPOS	FJS	₽R	FNS	SFC	٧o
	.4187+04	-6615+QU	•9932+00	.7851+0C	.4192+04	•0000+00	.4192+04	•6636+00	-0000+00
	VOK	WAZZD	WA2C	FJD	FND	SFCD	WFED	VOD	VOKD
	.0000+00	-9148+C2	.4343+CZ	.4188+04	-4188+04	• • •	.2779+04	.0000+00	.0000+00
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIVI	P1SA1	POXA1	ADPLS
-	•9968+02	9252+02	•9999+02		.66C6+OC		-2515+06	.2519+06	
	POX/POUT .	FE			• • •	· ·		·	
	-1025+01	•1829-01							

• •	POINT .8000+01	0TJA 60+0000•	#ACHD -00+000	20MTA 00+0000	PLP .7520+02		IBVP +0000+00	NE -1657+05	NF .8430+04
	HL •1849+05	WFE -2827+94	FS <u>4209+04</u>	TFE •5367+03	T2 -5225+03	73 .9901+03	T4X +2198+04	T5 •1795+04	15.1X .1776+04
	T22 •5225+03	127	T7X •9869+03	THETA2 .1007+01	RTHETA2 .1004+01	THETA22 -1007+01	RTHETA22 -1004+01	0ELTA2 .1008+01	DELTA22 .9993+00
-	POO •2361+02	P1NS •1221+02	P2 •1481+02	P2S •1285+02	₽3 <u>-1013+03</u>	P2Z •1468+02	P22\$ •1314+02	P27 -2187+02	P7 •2245+02
	9275 •1620+02	9ε •2201+02	9ûS •1483+02	P1S •1472+02	POX •1475+02	13C -9830+03	T4XC •2182+04	T5C •1782+04	T5.1XC .1763+04
<u> </u>	127C -6226+03	17XC -9798+03	T22.1X 5337+03	T2Z+1XC -5299+03	PINS/POU •5173+00	P2/P0S •9989+00		P27/P22 •1489+01	P7/P2 •1516+01
	P8/P2 -1486+01	P8/PDS -1484+01	P7/P8 -1020+01	WA1N •1258+03	₩47 •4360+02			WA3 -4360+02	WG4 
	₩G5 •4317+02	WA27 •8337+02	WG7 •1262+03	W69 •1262+03		WAFBM/WA22 +1038+01	₩A2C -4342+02	WA22C .8294+02	WRT/P3.1 .1316+02
	NRT/P27 .9545+02	₩RT/P7 •1766+03	EFFCDMP •7987+00	EFFFAN	EFFBURN •9957+00		DH45/RT4 +2457+01	NE/RT5 •1990+03	0H57/RT5 .5105+01
	CD 03 <u>68+0</u> C	CF •9989+00	NEC •1651+05	NFC 8400+04	NE/NF .1966+01		FFC -1840-01	FJC .4298+04	FRC -0000+00
	FNC .4258+04	SFCC •6503+00	REI -9987+00	FJ/A8P05 -8116+00	FJS •4332+04	FR •0000+00	FNS -4332+04	\$FC •6527+00	- va - 0000+ca
	VOK -0000+00	#A220 -8267+92	WA2D -4328+02	FJD -4299+04	FND •4299+14	SFCD •6527+00	WFE0 •2806+04	VOD .0000+00	VOKU •0000+00
	NECPC -1001+03	NFCPC -9281+02	NFPC .1004+03	NEPC -9315+02	SFCCGE •6493+00		P1SA1 -2535+06	PUXAL	ADPLS 6732+02
	POX/POUT .1036+01	FF •1853-01				_	_		

PN	R60411	TEST	004	TO	09-77	-65

	POINT	ALTD	MACHD	ATMOS	PLP	JNA	IBVP	NE	NF
	.9000+01	.0000+00	•0000+00	.0000+00	.5050+02	-2500+01	.1330+02	•1505+05	.7234+04
•	HL	WFE		TFE.	T2	13	T4X	T5	T5.1X
	•1849+05	.1873+04	•2956+0 <u>4</u>	.5402+03	-5273+03	<u>•9032+03</u>	.1874+04	1539+04_	-1512+04
	T22	Т27	Ţ7X	THETA2	RTHETAZ	THE TA22	RTHETA22	DELTAZ	DELTA22
	-5273+03		.×931+03	-1017+01	-1008+01	<b>.1017+01</b>	.1008+01	.9992+00	.9904+00
-	P00 <sup>/</sup>	PINS	P2	P25	P3	P22	PZZS	P27	P7
	•2013+02	.1041+02	-1468+02	.1325+02	.7945+02	.1455+02	-1344+02	.1939+02	<u>-1969+02</u>
	P275	Pa	PUS	PIS	POX	T3C	T4XC	TSC	T5.1XC
	•1532+02	.1941+02	-1478+02	•1460+02	.1463+02	.8886+03	<u>-1843+04</u>	-1514+04	.1487+04
	Т27С	T7XC	T22-1X	T27.1XC	PINS/POO	P2/POS	P3/P2	P27/P22	P7/P2
	<u>.5924+03</u>	.8786+03	+5361+03	-5274+03	.5172+00	<u>-9934+00</u>	.5411+01	.1332+01	<u>.1341+01</u>
	P8/P2	P8/P3\$	P7/P8	WAIN	WA2	WA22	WAF8M	WA3	WG4
	-1322+01	.1313+01	.1014+01	.1071+03	-3777+02	•6965+02	.7331+02	-3777+02	.3723+02
	WG5	WA27	. WG7	M68	WAZZ/WAZ	MAFBM/WA22	WAZC	WAZZC	WRT/P3-1
	.3723+02	•7033+02	.1073+03		.1844+01	-1053+01	.3811+02	.7091+02	•1389+02
-	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN_	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
	-8901+02	.1629+03	.8537+00	-	-1010+01	.3477+03	.2141+01	-1844+03	.4286+01
	cD	ĈF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
	<u>-9470+00</u>	<u>1015+01</u>	-1493+05	.7175+04	-2080+01	.1860+04	<u>.1394-01</u>	.2994+04	•0000+00
	FNC	SECC .	REI	FJ/A8POS	FJS	FR	FNS	SFC	vo
	-2994+04	•6211+00	.9785+00	.5623+00	-2992+04	.0000+00		-6262+00	+0000+00
	YOK	WA220	WA2D		FND	SECO	WFED	VOD	VOXD
	.0000+00	.7035+02	.3782+02	-2995+04	-2995+04	<b>.6262+00</b>	.1876+04	+0000+00	<u>•0000+00</u>
	NECPC	NFCPC	NE PC	NEPC	SECCGE	MIVI	P1SA1	POXAL	ADPLS
•	.9047+02	•7928+C2	-9171+62	•7993+02	.6189+00	.1747+03	·2514+06	-2519+06	1386+03
	POX/POUT	F£		-			<del>-</del>		
	-1025+01	.1417-01							

	PCINT	ALTO	M ACHD	ATMOS	PLP	JNA	18 <b>V</b> P	NE	NE
	.1100+02	.7500+04	.95C0+C0	•000C+00	• <del>73</del> 60+02	.2500+01	<b>-0000+00</b>	+1651+05	.8427+04
	HŁ	WΕΓ	FS	TFF		тз			T5.1X
	<u>.1849+05</u>	-3163+04	5804+02	.5164+03	<u>-5817+03</u>	.1045+04	.2182+04	_1779+04	.1753+04
	T27	. 127	r7x	ŢŖĘTA?				DELTAZ	DELTA22
	.5817+03		.9827+03	.1122+01	.1059+01	.1122+01	·1059+01	-1349+01	.1335+01
	POS	PINS	P2	P2\$		P22	P22S		P7
·	•3210+02	•1659±02	-1983+02	<u>-1754+02</u>	•1205+03	•1962+02	<u>.1755+02</u>	•2742+02	-2740+62
	<u> </u>	P8	POS	PIS	POX	T3C	T4X <u>C</u>	TSC	T5.1XC
	.1837+0 <i>2</i>	+2676+i)2	-1115+C2	-1968+02	.1971+02	-9322+03	-1946+04	+1586+04	·1563+04
	1270	T7XC	T22+1X	T22.1XC	PINS/POO	P2/P0\$	P3/P2	P27/P22	P7/P2
	.6012+03	• 8762+03	<u>-5712+03</u>	.5272+03	.5170+00	-1778+01	<u>-6078+01</u>	.1397+01	-1382+01
	P8/P2	Pa/POS	P7/P8	WA1N			WAFBM	WA3	WG4
	.1350+01	.2399+01	.1024+01	•1632+03	-5218+02	•1108+03	.1089+03	•5218+02	-5160+02
	WG5	WA27	WG7	. M68		WAFBM/WA22		WAZZC	WRT/P3.1
	+5160+02	<u>•1118+03</u>	•1630+03	.1630+03	-2124+01	.9822+00	+4095+02	.8790+02	-1361+02
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	<b>EFF</b> BURN	NE/RT4	0H45/RT4	NE/RT5	DH57/RT5
	<b>.</b> 1059+03	.1865+03	•853 <b>6</b> +C0		-1004+01	.3535+03	-2461+01	•1998+03	.5038+CL
	. co .	- CF	NEC -	NFC	NE/NF	WFEC	FEC.	<sub>FJC</sub>	FRC
	<u>-9047+00</u>	•1015+01	.1559+65	• <del>7957+04</del>	.1959+01	.2214+04	-1545-01	•5930+04	-3649+04
	FNC	\$FCC	REI	ZOGBA\L3	FJS .	FR	FNS	SFC	٧n
	<b>-2082+04</b>	.1063+01	-1167+C1	.1993+01	.8001+04	•5192+04	-2809+04	-1126+01	.1029+04
	VOK	WA22D	WAZC	FJD	FND	SFCD	WFED	vod .	
	<b>.</b> 6095+03	.1124+03	•5236+C2	<b>.</b> 8049+04	.2816+04	.1127+01	.3174+04	.1033+04	•6122+03
	NECPC	NECPC	NEPC	NEPC	SFCCGE				ADPLS
	•9449+02	•879 <b>3</b> +02	•100Î+03	9312+02	-1037+01			+3394+96 <sup></sup>	~.7797÷04
	POX/POUT	F£							
	.1382+01	.1732-01							

AEDC-TR-66-15

	POINT	ALTD	WACHD	ATMOŞ	PLP	JNA	IBVP	ΝĒ	NF	
	-1200+02	<b>.</b> 7500+04	-95CC+00	•0000+00	•6930+02	-2500+01	-0000+00	•1625+05	-8232+04	
	HĽ,	WEE	FS -	,	T2	T3	14X	15	15.1X	
	<u>•1849+05</u>	<u>.2923+04</u>	3144+03	-5406+03	<u>-5786+03</u>	.1025+04	.2115+04	.1724+04	•1698+04	
	_ T22	<u>. 72</u> 7	.T7X	THETA2	RTHETA2	THE TA 22	RTHETA22	DELTA2		
	-5786+03		<b>.</b> 9566+03	.1115+01	-1056+01	•1115+01	-1056+01	.1345+01	-1332+01	
	P00	PINS	P2 -	Pas	P3	P22	9228	P27	P7	
	.3146+07	.1624+02	.1977+02	•1763+02	•1154+0 <u>3</u>		.1756+ <u>02</u>	.2675+02	-2657+02	
	P27S	Pe	POS	P15	POX	T3C	T4XC	7.5C	T5.1XC	
• •	.1775+02	•2592+02	·1118+02	•1963+02		•9190+03	.1896+04	.1546+04	.1523+04	
	<b>127</b> C	T7XC	T22.1X		"PINS/POD"	P2/POS	P3/P2	P27/P22	P7/P2	
	.5840+03	.8577+03	•5874+03				•5835+01	.1367+01	-1344+01	
	P8/P2	P8/POS	27/28	WAIN	HA2	WA22	WAFBM	WA3	WG4	
•	.1311+01	-2319+01	.1025+01		•5071 <del>+</del> 02			.5071+02	<del></del>	
	WG5	WA27	NG7	W69	WAZZ/WAZ	WAFBK/WA22	WAZC	#A22C	WRT/P3.1	
	•5C10+02			-1602+03		.9810+00		<u>8685+02</u>		
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	FFFAURN	NE/RT4_	DH45/974	NF/RT5	DH57/RT5	
	.1054+03	.1865+03	.8276+00		-1004+01	+3534+03	-2406+01	.1983+03	-4901+01	
-	αĵ	CF	NEC	NFC .	NE/NE	ŅFĒC	FEC	FJC	FRC	
	.9C01+00	1020+01		.7795+04		-2057+04	-1477-01	•5694+04	.3768+04	
	FNC	SFCC	REI	FJ/A8POS	2L3	₽R	FNS.	SEC	αv	
	·1926+04	.1068+01	.1171+Cl				-2591+04	•1128+01	.1022+04	
	VOK	WA22D	WA2C	FJO	· · · FND	SFCĎ	WFED	<u>vga</u>	VOKD	
	•6C53+03	.1113+03		-7749+04	•2604 <del>+</del> 04			•1030 <u>+04</u>	-6105+03	
	NECPC	NECPC	NEPC	NEPC	SFCCGE	MIV1	01541	PUXA1	ADPLS	
	•9325+02	.8613+02	.9848+C2	*9096+02	.1043+01	.2451+03	P1SA1 •3380+06	-3386+06	•7730+04	
	504 /500 <del>-</del>	-								
	POX/PCUT -1379+01	F€ •1643 <b>-</b> 01								

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PN RB0411 TEST 004 TD 09-27-65

	PCINT	ALTO	MACHD	ATMOS	թլբ	JNA	IBVP	NE	NF	
_	.1300+02	.7500+04		.0000+00	-6760+02	•25 <b>0</b> 0+01	•0000+00	.1614+05	-8136+04	
	- HL	WEE	FS	ree	T2	-·· <sub>[3</sub>	[4X	T5	12•1 <u>X</u>	
	-1849+05	-2805+04	4996+03	•5453+03	<u>•5845+03</u>	•1026+04	-2094+04	.1707+04	.1679+04	
	T22_	7.27	T7X	THETAZ	RTHETA?	THETA22	RTHETA22	DELTA2	DELTA22	
	-5845+03		•9520+03	-1127+01	.1062+91	.1127+01	.1062+01	-1351+01	•1337+01	
	POO	PINS	P2	P2Š "	Р3	P22	P22S	P27	<del>P7</del>	
	-3125+02	-1618+02	<u>-1985+02</u>	-1778+02	-1130+03		.1760+02	-2649+02	<u>.</u> 2622+02	
	P27S	P8	POS	P1\$	POX_	ТЗС	T4XC	T5C	T5.1XC	
	•1750+02	-2562±02	.1122+02	.1970+02	•1974+02	•9103+03	.1858+04	-1515+04	•1490+04	
	T27C	TTXC	T22.1X	T22.1XC	PINS/POO	P2/POS	P3/P2	P27/P22	P7/P2	
	•5183+03	.8448+03	.5931+03	•5263+03	-5176+00	.1769+01	.5691+01	.1348+01	.1321+01	
	P8/P2	98 <b>/</b> POS	P7/P8	WAIN	WAZ	WA22	WAFBM	WA3	₩G4	
. <b></b>	•1291+01	-2283+01	.1024+01	•1585+03	-4984±02	+1084+03	.1079+03	.4984+02	•4922+02	
	- WG5	WA27	WG7	W63	NAZZ/WAZ	WAFBM/WA22	WAZC	WAZZC	WRT/P3.1	
	-4922+02	.1093+03	.1582+03	+1582+03	.2176±01	.9950+00	•3917 <b>+</b> 02	<b>-8609+02</b>	+1374+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5	
	-9975+02	.1961+03	.8306+00		-1006+01	+3526+03	·2392+01	•1969+03	-4837+01	
	ĆD	ĊF	NEC	NFC	NE/NF	WFEC -	FEC	FJC	FRC	
	-8961+00	1024+01_	.1520+05	.7664+04	.1983+01	<b>.</b> 1956+04	•142 <b>7</b> -01	•5561+04	.3726+04	
	FNC	SFCL	REI	FJ/A8POS	FJS	FR	FNS	SFC	Va	
	-1835+04	-1066+01	.1161+01	.1859+01 <sup></sup>		.5033+04	-2479+04	•1132+01	-1027+04	
	VOK	#A22D	CSAW	F10	FND	SECO	WFED	VOD	AOKD	
	<u>-6085+03</u>	-1098+03	.4995+62	<u> </u>	•2481+04	<b>-1133+01</b>	-281 <u>1+0</u> 4	<u>.1036+04</u>	<u>-6136+03</u>	
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIVI	PISAL	POXA1	ADPLS	
	.9212+02	<b>48469+02</b>	.9779+02	-8990+02	+1039+01	•2510+03	.3393+06	•3399+06	.7760+04	
	POXZPOUT	FF								
	FUAZZUUI									

PCINT	ALTD	MACHD	ATMOS	PLP	JNA	IRVP	NE	NF
·1400+02	-0000+00	+0000+00	-1000+01	-1450+02	-25CO+Ol	-9000+01	.7840+04	.2362+04
HL	NEE	FS	TFE	72	Т3	T4X	T5	T5.1X
-1849+05	<b>-5703+03</b>	.2598+03	-5430+03	.5642+03	-6534+03		.1639+C4	.1406+04
T22	T27	T7X	THETA2	RTHETA2			CELTA2	DELTA22
<b>•</b> 5642+03		.9249+03	-1088+01	-1043+01	-1088+01	•1043+01	-1001+01	.1000+01
P00	PINS		P2S	Р3	P22	P22S	P27	P7
-1487+02	-1424+02	-1471+02	•1455+02	-2271+02		-1459+02	-1511+02	+1512+02
P27S	99	POS	PIS	POX	T3C	T4XC	T5C	T5.1XC
•1471+02	-1508+02	.1473+02	-1470+02	-1470+02	•6C07+D3	.1579+04	.1507+04	.1292+04
T27C	T7XC		122.1XC	PINS/POO	P2/POS	P3/P2	P27/P22	P7/P2
•5530+03	.8503+C3	.5739+03	-5276+63	-9573+00	•9993+00	-1543+01	•1028+01	.1027+01
P8/P2	P8/POS	P7/P8	WAIN	WA2	WAZZ	WAFBH	WAS	WG4
-1C25+01	<b>-1024+01</b>	-1002+01	-3144+02	-1285+02	-1859+02	.2240+02	.1285+02	-1265+02
HG5	WA27	WG7		WA22/WAZ	WAFBM/WA22 +1205+01	WAZC	WA22C	WRT/P3.1
-1265+02	-1882+02	-3138+G2	.3138+02	-1447+01	+1205+01	.1338+02	.1939+02	•1406+02
WRT/P27	WRT/P7		EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
<b>.</b> 3056+02	•6313+02	-8314+00		-1196+01	-1892+03	•5265+00	.5834+02	-4620+01
CD	CF	NEC	NFC	NE/NF	WEEC	FEC	FJC	FRC
.1047+01	.9677+00	-7517+64	-2265+04	.3319+01	.5460+03	•1166-01		.0000+00
FNC	SFCC	REI	FJ/A8POS	FJS	FR			VO
.2598+03	.2102+01	•9000+C0	-4908-C1	.2602+03	-0000+00	<b>.</b> 2602+03	-2192+01	-0000+00
VOK	WA22D	WA2C		FND	SFCD	WFED	VOD	VOKO
-OC0C+00	•1859 <b>+</b> 02	•1284+C2	<b>-2599+</b> 03	-2599+03	•21 <b>92</b> +01	.5697+03	.0000+00	.0000+00
NECPC	NFCPC	NEPC	NEPC	SECCGE	MIVI	P1SA1	POXA1	ADPLS
•4556+02	-2502+02	<b>.4752+</b> 02	-2610+02	.2063+01	.2306+02	.2531+06		2265+02
POX/POUT								
•1C31+O1	.1268-01							

	PGINT •1000+01	ALTD -3600+05	MACHD -9000+00	ATMOS .0000+00	PLP •7340+02		18VP •0000+00	NE <u>16</u> 24+05	NF - 8448+04	
		h . 500 pc		755					•	
		.1200+04	. FS •4637+03	TFE -5382+03	-4548+03	<u></u>		15	T5.1X	
	*1049703	•120UT(14	•4031+63	.3362703	*4246403	-9182+03	-2139+04	-1741+04	.1736+04	
	T22	T27	77X	THETA2	RTHETA2	THETA22	RTHETA22	CELTA2	DELTA22	
	•4548+03		•94C4+C3	.8767+0C	-9363+00	.8767+00	.9363+00	-3784+00	3742+00	
	POO	PINS	P2	P2S	Р3	P22	PZZS	927	<b>P</b> 7	
	.8931+01	.4598+01	.5560+C1	•4777+01	-4108+02	-5499+01	.4805+01	.8451+01	.8675+61	
	P275	P8	POS	PIS	PGX	T3C	T4XC	T5C	T5.1XC	
	.5897+01	.8416+01	.3377+01	-5517+01	.5529+01		.2440+04	.1986+04	.1980 <u>+04</u> _	
			122.18	T22.1XC	PINS/POO	PZ/POS	P3/P2	P27/P22	P7/P2	
	-6487+03	-1073+C4	-4667+03	•5324+03	+5148+00		.7389+01	.1537+01	•1560+v1	
	P8/P2	P8/POS	P7/P8	WAIN	WA2	WA22	WAFBH	WA3	HG4	-
		-2492+01	.1031+01	•4994+02	_		•3721+02	<u> </u>		-
	NG5	WA27	WG7	ВЭМ	WA227WA2	WAFBM/WA22	WA2C	WA22C	WRT/P3.1	
<b>.</b>	.1782+02	.3321+02	-5091+02	-5091+02	.1828+01		•4452+C2	.8229+02	-1290+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NE/RT5	DH57/RT5	
	.9372+02	.1800+03	.7414+CC	CT I PAIN	-9712+00		.2452+01		•5107+J1	
		ĊF	NEC	. NFC	NE/NE	WFEC	FEC	FJC	FRC_	
	<b>.8706+00</b>	.1022+01	.1734+05	<b>→9022+04</b>	-1922+01		-2173-01	-6600+04	.3543+04	
	FNC	SFCC	REI	FJ/A8POS	FJS	FR	FNS	SFC		
	-3057+04	.1108+01	.4484+00	-2054+01	.2497+04		- · · -		.8513+ <u>03</u>	
	YOK	WA220_	WA2C	FJD	FND	SECD	WFED	VDD	. VOKD	
	-5044+03	-3328+C2	.18C1+C2	-2528+04	-1153+04		.1201+04	-8723+03	.5168+03	
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIV1		POXAL	ADPLS	
	·1C51+03	-9969+02		.9335+02	-1146+01			.9521+05		
	TUD9\XQ9	FE								
	•3903+0C	•1906-01								

PN REC411 TE	ST 005 TC 09	<u>-29-65</u>				<del></del>	<del> </del>
PCINT	ALTD	HACHD	ATMOS	PLP	JNĀ	IBVP	NE

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	PCINT -2000+01	ALTD .3600+05	MACHD •9000+00	ATMOS .0000+00	PLP .7340+02		18VP -0000+00	NE 1621+05	NF . 8435+04	
	HL	WFE	FS	TFE	T2	T3	T4X		T5.1X	
	·1849+05	+1193+04	-4715+03	-5378+03	.4510+03	-9120+03	.2131+04	.1735+04	-1726+04	
	T22 •4510+03	T27	₹7X •9335+03	THETA2 .8696+00	RTHETA2 -9325+00	THETA22 8696+00	RTHETA22 _+9325+00	DELTA2 .3786+00	DEL TA22 -3745+00	
	P00	PINS	P2	P2S	Р3	P22	P225	P27	P7	
	-89C7+01	.4573+01	-5563+01	.4788+01	.4106+02		.4811+01	.8446+01	.8675+01	
	P27S	<b>P</b> 8	POS	 P1S	POX	T3C	TAXC		T5.1XC	
	-5900+01	.8422+C1	.3377+C1	.5525+01		+1049+04	<u>-245</u> 1+04	1995+04	-1984+04	
	127C	T7XC	122.1X	T22.1XC	PINS/POD	P2/POS_	P3/P2	P27/P22	P7/P2	
	-6632+03	-1074+04	-4629+03	.5324+03	.5134+00		.7381+01	.1534+01	.1559+01	
	P8/P2	P8/POS	P <b>7/P</b> 8	WAIN	WA2	WA22	WAFBM	WA3	WG4	<b>-</b>
	.1514+01	-2494+01	-1030+01	<b>-5001+02</b>	-1800+02	3295+02_	<u>•3736+02</u>	<u>-180</u> 0+02	-17 <u>83+</u> 02	··
,		WA27	HG7	W68	WAZZ/HAZ	WAFBM/WAZZ	WAZE	WAZZC	WRT/P3.1	
	.1783+02	.3328+02	.5098+02	.5098+02	-1831+01	.1134+01	.4433+02	.8204+02	.1287+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5	
	.9462+02	.1796+03	.7390+CO		.9746+00	•3512 <del>+</del> 03_	-2444+01	•2025 <b>+</b> 03	.5116+01	
····	CD	CF	NEC	NFC	NE/NE	WFEC	FEC	FJC	FRC	
	.9666+00	-1041+01	•1739+C5	-9046+04	.1922+01		-2178-01	-6697+04	.3533+04	
	FNC	SFCC	REI	FJ/A8POS	FJS	FR		SFC	VO	
	.3163+04	.1068+C1	-4535+00	.2086+01	-2535+04	•1338+04 <sub>_</sub>	[-11,98+_04	• 9960+00	<u>8</u> 483+03_	<del></del>
	v <u>ok</u>	WA220	WAZD	FJD	FND	SECO	WEED	Y00	VOKO	
	•5C26+O3	.3332+02	.1800+02	-2564+04	.1194+04	•9992+00	.1193+04	.8687+03	•5147+03	
	NECPC	NFCPC	NEPC	NEPC		MIVI	PISAL	POXAL	ADPLS	
	•1¢54+03	•9995+02	-982 <del>6+</del> 02	.9320+02	.1101+01	•9355+02	•9513+05	•9538+05	.1970+04	
	POX/POUT	FE								
	<b>-3910+00</b>	.1894-01								

# PN RB0411 TEST CO5 TD 09-29-65

	PCINT -3000+01	ALTC -3600+05	MACHD •9000+00	ATMOS -0000+00	PLP •6960+02	JNA -2500+01	18 <b>V</b> P .0000+00	NE - 1599+05_	NF -8325+04
	HL	WEE.	FS	TFF		Т3	T4X	T5	T5.1X
	.1849+05	.1148+C4	-4323+C3	•5363+03	-4488+03		-2079+04	•1691+04	-1686+04
	T22 •4488+03	157	T7X •9121+03	THETA2 .8653+00	RTHETA2 •9302+00	THE TA22	RTHETA22 -9302+00	DELTA2 -3769+00	DELTA22 •3729+00
		OTNE							
	<u>. 900</u> .8919+01	•4598+01	.5538+01	-4772+01	•4043+02	P22 •5479+01	P225 •4793+01	P27 •8496+01	<u>P7</u> -8567+01
	P27S •5825+01	P8 -8324+G1	POS -3377+C1	P1S •5499+01	POX •5512+01	T3C 1038+04	T4XC •2402+04	T5C •1954+04	T5.1XC .1948+04
	<u></u>	T7XC	T22.1X	T22.1XC	PINS/POO	P2/POS	P3/P2	P27/P22	P7/P2
	-6649+C3	.1954+04	-46C2+C3	•5318+03	•5155+00		.7300+01	.1534+01	.1547+01
	P8/P2	P8/P05	P7/P8	WAIN	MAS	HA22	WAFBM	WA3	WG4
	<b>-1563+01</b>	-2465+C1	•1029+C1	•5CZZ+02	.1791+02	.33.25+02_	3720±02	41791+02_	•1773+02 <u> </u>
	₩G5	HA27	WG7_	W68	WA22/WA2	WAFBM/WA22	WA2C		WRT/P3.1
	.1773+02	.3357+C2	<b>.5118+02</b>	-5118+02	-1856+01	•1119+01	•4422+02	.8295+02	-1291+02
	WRT/P27 .9580+02	HRT/P7 •1804+03	EFFCOMP .7500+00	EFFFAN	EFF8URN .9712+00		0H45/RT4 •2410+01	NF/RT5 •2024±03	DH57/RT5 -5012+01
	CD		NEC.	NEC	NE/NE	WFEC	FEC	FJC	FRĊ
	.8650+0C	.1022+61	-1719+05	-8950+04	.1920+01		-2116-01	•6506+04	-3540+04
	FNC •2966+04	SFCC •1104+01	REI .4544+00	FJ/A8POS -2017+01	FJS •2452+04	FR 1334+04	FNS .1118+04	SFC 1027±01	V0 8426+03
·· <del>-</del> ·	vok	WAZZE	bA20	EJD	FND	SECO	WEED	VOD	VOKD
	-4992+03	•3377+02	-18CO+C2	•24 <b>97</b> +0 <b>4</b>	-1118+04	.1032+01	-1153+C4	·8666+03	•5134+03
	NECPC •1C42+03	NFCPC •9889+02	NEPC •9688+C2	NFPC •9199+02	SFCCGE •1139+01		P1SA1 •9470+05	POXA1 - •9492+05	ADPLS -1946+04
	TUO9\x09	EF							
	•3890+00	.1831-01							

	POINT -4000+01	ALTC •3600+05	MACHD .9000+00	ATMUS .0000+00	PLP -1460+02		18VP •9250+02		NF -4367+04	
	HL	WFE	FS	TFE	T2	Т3	T4X	<b>1</b> 5	T5.1X	
	.1849+05	·2841+03		•5289+03	.4526+03		.1033+04		•9202+03	
	T22 •4526+03	127	T7X •5987+03	THETA2 -8726+00	RTHETA2 .9341+00		RTHETA22 .9341+00	DELTA2 .3779+00	DELTA22 -3758+00	
					_				~-	
	P00	P1NS	P2	P2S	<u> </u>		P225	927	P7	
	<b>.</b> 6092+01	-4486+C1	.5554+01	-5365+01	.1251+02	-5522+01	.5175+01	.5304+01	.4719+01	
	₽275	Р8	POS	PIS	POX	T3C	TAXC	T5C	TS.IXC	
_	.3246+01	•4751+01	.3388+C1	.5538+01	•5545+01	-6972+03	.1184+04	-1010+04	·1054+04	
	1270	T7XC	T22.1X	T22.1XC	PINS/POD_	P2/POS	_P3/P2	P27/P22	P7/P2	
	•5480+03	-6861+03	-4558+C3	.5224+03	.7365+00		.2252+01	.9605+00	.8497+00	
-	P8/P2	P8/POS	P <b>7</b> /P8	WAIN	WA2	WA22	WAERH	WA3	WG4	
	.8554+00	-1402+01	.9933+CO	-3035+02	-9429+01		-2744+02_	9429+01		
	NG5	NA27	WG7	W68	WA22/WA2	WAFBM/WA22	WAZC	WAZZC	WRT/P3.1	
	-9244+01	-2192+C2	-3110+02	.3110+02	.2307+01				.1807+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	FEFRURN	NE/RT4	0H45/RT4	NF/RT5	DH57/RT5	
	.9039+0Z	•1613+C3	.7570+00	2717	.6679+00			.1471+03	•2339+ <u>€</u> 1	
	CO	CF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC_	
· <del></del> ·-	-7844+0C	•9586+CO	•1134+05	-4675+04	.2425+01					
	FNC	SFCC	REI	FJ/A8POS	FJS	. ED	FNS	SEC	<del>V</del> G	
	257C+03	3131+01	-4507+00	•5900+00	-7196+03			2925+C1_		
	VOK	WAZZD	WA2D	FJD	_END	SECD	WEED	VCD	VOKD	
<del></del>	•5012+03	-0000+00	.00CC+CG	.0000+00	.0000+00		.0000+00	.0000+0c	•0000+00	
	NECPC	NECPC	NEPC	NE DC	SFCCGE	M1V1	PISAI	POXAL	ADPLS	
	-6871+02	·5166+02	.6418+C2	.4825+02				•9549+05		
	PCX/POUT	FE								
	.3913+00	.8611-02								

PN REC411 TEST 6 TD 10-04-65

PCINT	ALT0	MACHE	ATMOS	PLP	JNA	18VP	NE	NF
+1600+01	.0000+00	-0000+00	-1000+01	-1460+02	.2500+01	.9810+02	.7786+04	, 2322+04
HL	WFF	FS	TFE	T2	T3	T4X		T5.1X
•1849+05	-5482+03	•23 <b>£3</b> +03	.5340+03	•5682+03	•6594+03	-1740+04		.1414+04
T22	T27	77X	THETA2	RTHETA2		RTHETA22	DELTA2	DELTA22
•5682+03	•5893+03	•9135+03	-1095+01	•1047+01		-1047+01	-1004+01	-1003+01
PO0 .1498+02	P1NS •1436+C2	P2 •1475+02	P25 -1460+02	P3 •22 <b>52</b> +02		P22S	P27 -1517+02	P7 -1513+02
P27S	P8	POS	P15	POX		14XC	T5C	T5.1XC
-1474+02	.1510+0?	.1486+02	-1474+02	•1474+02		∙1589+04	•1516+04	.1291+04
127C	T7XC	T22.1X	T22.1XC	PINS/POO	P2/P05	P3/P2	P27/P22	P7/P2
•5380+03	-834C+03	.5771+03	.5269+03	•9580+00	•9923+00	.1527+01	-1029+01	•1026+01
₽8/P2 •1024+01	P8/P0\$ -1016+01	₽7/₽8 •1001+01	WA1N .3141+02	WA2 -1221+02	WA22 •1918+02	WAFBM	WA3 -1221+02	WG4 •1202+02
₩G5 •12C2+02	₩A27 •1940+02	WG7 .3133+02	W69 •3133+02	WA22/WA2 •1570+01	WAFBM/WA22	WA2C •1274+02		WRT/P3.1 .1354+02
WRT/P27	WRT/P7	EFFCOMP	EFFFAN	LFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5
-3105+02	-6261+C2	.7971+00	-3905+00	-1203+01	•1866+03	-5351+00	-5699+02	.4803+01
CO	CF	NEC	NFC	NE/NF	WFEC	FEC	FJC	FRC
-1260+01	•6610+00	•7439+64	+2219+04	.3353+01	•5219+03	•1171-01	•1441+03	.0000+00
FNC	SFCC	REI	FJ/A8PDS	FJS	FR	FNS	SFC	0V
-1441+03	•3621+01	.8941+CO	-2703-01	•1446+03	•0000+00	•1446+03	-3790+01	00+0000
VOK •0000+00	WA22D •1913+02	WAZE -1217+02	FJD •1442+03	FND •1442+03		WFED •5464+03	000+00	VOKD •0000+00
NECPC -450 4402	NFCPC •2452+02	NEPC .4719+C2	NFPC -2566+02	SFCCGE •3550+01	M1V1 .1654+02			ADPLS 1082+03
POX/PCUT •1034+01	FC •1283-C1							

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- <b>-</b>	POINT	ALTO	MACHD	ATMOS	PLP	JNA	IBVP	NENE	NF.
	.2000+01	•0090+00	.0000+00		.6070+02	.2500+01	.3500+01	.1566+05	.7543+04
	HL .	WFE	FS	TFE	T2	T3	T4X	T5	T5.1X
	•1849+05	+2004+04	-30C2+04	<u>.5347+03</u>	.5621+03	<u>-9834+03</u>	•2036+0 <u>4</u>	<u>.1666+04</u>	.1639+04
r	<u> 122</u>	127	T7x	THETA2	RTHCTA2	THETA22	RTHETA22	DELTA2	DELTA22
	-5621+03	.6419+03	.9557+03	.1084+01	.1041+01	.1084+01	.1041+01	.1007+01	-9982+00
-	P00 <sup>-</sup>	PINS	· pž	P2Š	<u>P3</u>	P22	P22S	P27	P7
	•2050+02	.1061+02			_	.1467+02		.1961+02	.1972+02
	P27S	P8	POS	P15	POX	T3C	T4XC	T5C	T5.1XC
	.1533+02	·1955+02	.1486+02		•1473+32			.1537+04	•1512+04 <sup>"</sup>
	T270	T7XC	T 2 2 1 1 2 - 1	T22.1XC	PINS/POD	P2/P05	- <u>P3/P2</u>	P27/P22	P7/P2
	•5923+03	.8819+03	.5718+03		•	•9953+00	<u>-5439+01</u>		.1333+01
	P8/P2	P8/POS	P7/P8	WA 1N	HAZ	WA22	WAFBM	KA3	WG4
	-1321+01	1315+01	•1009+01	.1058+03		•6956+02	MAI DI3	43649+02	-3602+02
	WG5	WA27	WG7		WA 22 / UA 2	WAFBN/WAZZ	WA2C	WA22C	₩RT/P3.1
	.3602+02	.7022+02	.1060+03	.1060+03	•1906+01		-3773+02	.7255+02	-1382+02
	WRT/P27	W97/P7	EFFCOMP	FEEGAN	CECRUPA	NE/RT4	DH45/RT4	NF/RTS	OH57/RT5
-	·9072+02	.1662+1)3	.8115+CO	-7025+00°		•3469+03	-2309+01	-1848+03	-4592+01
	ĊD	CF	NEC	NFC	NE/NF	WEEC	FEC	FJĊ	FRC
	•9650+00	-1000+01	-15C4+C5	.7246+04		-1912+04	-1448-01	-3004+04	-0000+00
	FNC	SFCC	REI	FJ/A8POS	FJS	FR	FNS	SFC	VD
	-3CC4+04	.6367+00	-9090+00	<b>.</b> 5652+00	.3024+94			•6628+00	•0000+00
	VOK	WA220	WAZD	FJD	FND	SFCD SFCD	WFED	VEID	VOKD
	-DC00+00	.6971+C2	3626+02	-3005+04	-3005+04		• 1992+04_	-0000+00	•0000+00
	· NECPC	NECPC	NEBC	NEPC	SECCE	PIVI	PISAL	POXAL	ADPLS
	*9115+02	.8006+02	NEPC •9488+02	8335+02	-6256+00	.1398+03		-2537+06	

PN RB0411 TEST 6 Tt. 10-04-65

	POENT	ALTO	МАСНО	ATMO5	PLA	JNA	1846	NE	N.F	
	•3C00+01	•0000+00	-0000+00	-1000+01	-6500+02	•2500+01	·0000+00	•1595+05	.7821+04	
	HL	WES	FS	TET	<b>T</b> 2	13	T4X	15	15.1X	
	<u>•1849+05</u>	<u> 2179+04</u>	<u>-3286+04</u>	<b>.</b> 5359+03	.5622+03	<b>.9998+03</b>	<u>•2099+04</u>	-1717+04	-1682+04	<u> </u>
	<b>T2</b> 2	127	T7X	THETA2	RTHETA2	THETAZZ	RTHETA22	DELTAZ	DELTA22	
	<b>•5622+03</b>	.6490±93	.7778+03	-1084+01	-1041+01	+1084+01	.1041+01	.1005+01	+9964+00	
	POU	PINS	P2	£25	P.3	P22	P22S	P27	P 7	
	•2106+CZ	.1082+02	+1477+CZ	•1322+02	-8512+32	•1464+02 <u></u>		.2003+02	<u>-2026+02</u>	
	P27S	ьs	POS	PIS	PUX	T3C	T4XC	rsc	T5.1XC	
	.1550+92	.2005+02	-1491+02	·1469+02	-1471+02	-9224+03	•1937+04	1584+04	<b>-1552+04</b>	
	1270	T7XC	T22.1X	T22.1XC	P1NS/P00	P27POS	P3/P2		P7/P2	-
	•5988+03	.9021+03	.5724+03	•5291+03	<u>•5135+00</u>	•9908+00	.5762+01	-1368+01	-1371+01	
	P8/P2	P8/P05	P7/P0	HAIN	SAR	WA22	WAF8M	WA3	WG4	
•	<b>-1357+</b> 01	.1344+01	.1011+P1	.1087+03	.3798+02	-7097+02		.3798+02	•3752+02	
	WG5	W427	₩G7	W68	WA22/WA2	WĀĒBM/WA22	WA2C	MAZZC		
•	+3752+02	.7165+02	.1089+03	•1099+03	•1869+01		.3933+02	.7415+02	<b>-1371+</b> 02	
	WRT/P27	W41/P7	EFFCOMP	EFFFAN	EFF8URN	NE/RT4	DH45/RT4	NE/RTS	DH57/RT5	
	•9114+02	.1681+03	•8142+CO	<b>-6973+</b> 00	.1015+01	.348C+Q3	+2363+01	.1887+03	·4734+01	
	CD	CF	NEC	NFC	NEZNE	WFEC "	FEC	FJC	FRC	
	•9560+00	<u> +9914+00</u>	.1532+05	.7512+04	-2039+01	-2081+04	.1512-01	.3214+04	.0000+00	
	FNC	SFCC	158	FJ/ABPOS	FJS	FΊ	FNS	SFC	VO	
	.3214+04	.8476+00	<b>.</b> 9076+00	.6020+00	-3231+04	.0000+00	•3231+04	-6742+00	cooo+co	
	VOK	WAZZO	WAZO	FJD	FND	SFCD	WFED	· · vơb ·-	VOKD	
	.0000+30	.7125+02	-3779+CZ	•3215+04	-3215+04		-2168+04	•0000+00	.0000+00	
	NECPC	NECPC	NEPC	NEPC	SECCGE	MIVI	P1SA1	POXA1	ADPLS	
	•9282+0 <i>2</i>	.8301+02	.9664+62	.8642+02	.6363+00			.2532+06	1859+03	
	POX/POUT	Fe								-
	-1032+01	-1639-01								

PCINT •4000+01	ALTD .7500+04	MACHD •1000+01	ATMUS 1000+01	PLP •1570+02	JNA -2500+01	IBVP •9820+02	NE -1041+05	NF •4287+04
ĦL	WFE	FS	TFE	Т2	Т3	14X	15	T5.1X
•1849+05	.4014+C3			•5335+03	-6692+03	•9588+C3	-8238+C3	.8112+03
T22 •5335+03	• T27 •5476+03	T7X -6081+03	THETA2 •1029+01	RTHETA2 .1014+01		RTHETA22 -1014+01		DELTA22
				<b>-</b>			.1423+01	-1414+01
P00	PINS	P2	P2S		P22	P22S		
.2301+02	-1516+02	.2091+02	-2032+02	.3804+02	+2078+02		·1890+C2	<b>.</b> 1546+02
P27S	Pe	POS	P15	POX	T3C	TAXC	T5C	75.1XC
.1112+02	+1669+C2	-1121+02	<b>-2083+02</b>	-2084+02				.7887+03
T27C	T7XC	T22.1X	T22.1XC	PINS/PCO	P2/PCS	P3/P2	P27/P22	P7/P2
•5324+03	.5913+03	.5349+03	•5200+n3	.6591+00	.1864+01	.1819+01	•9095+00	•7396+00
P8/P2	209\89	P7/P8	WAIN	WAZ	WA22	WAFBM	WA3	₩G4
<b>.7</b> 983+00	-1488+01	<b>-9264+0</b> 0	.1157+03	•2995+0 <i>2</i>	-8516+02		-2995+02	-2922+62
NG5		WG7		WA22/WAZ	WAFBM/WA22	WAZC	WAZZC	WRT/P3.1
<b>.</b> 2922+02	.8570+02	•1147+C3	.1147+03	.2843+01		-2135+02	•6106+0 <i>2</i>	.1980+02
WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/9T5
-1061+03	<b>.</b> 1829+03	.7297+C0	1126+:1	-1014+01	NE/RT4 -3362+03	-1081+01	•1494+C3	-1833+01
CO	C. <del>F.</del>	NEC	NEC		WFEC	FEC	FJC	FRĊ
.7866+0C	.1040+01	<b>1</b> 026+05	-4227+94	-2428+01	+2782+03	-3724-02	-2190+04	-2561+04
FNC	SFCC	RET	FJ/A8PDS	FJS	FR	FNS	SEC	VC
3706+03			.7720+00	.3117+04			•, •	.1022+64
VOK	WA22D	WA 2D	FJD	FND	SECD	WEED	VOC	VOKD
.6053+03	-0000+00	.0000+00	-0000+00	.0000+00		-0000+00	-0000+00	.0000+00
NECPC	NECPC	NEPC	NFPC	SECCEE	HIVI	P1SA1	POXAL	ADPLS
.6221+02	•4671+02	•63C9+C2	.4737+02					8767+04
POX/POUT •1463+01								

PN RBG411 TEST 6 FD 10-04-65

										_
	PCINT	ALTC	MACHO	ATMOS	PLP	JNA	IRVP	NE	NF	
	<b>-5000+01</b>	.7500+04	.1000+01	1000+01	.7030+02	-2500+01	•0000+00	.1625+05	.0000+00	
	HL	WFH	FS	f Fr	<b>T</b> 2		T4X	- ·· <del>-</del> 15	T5.1X	
	<u>-1849+05</u>	.3509+04	<u>•6864+02</u>	•5378±03	<b>-5361+03</b>	<u>-9896+03</u>	-2107+04	<u>•1712+04</u>	•1684+U4	_
_	T22	T27 、	T7X	CHETA?	RTHETA2	THETA22	RTHETA22	DELTA2	DELTA22	
	-5361+03	•6292+03	•9391+03	-1034+61	.1017+01	·1034+01	•1017+ <b>0</b> 1	.1426+01	.1411+01	
	P00	PINS	PΖ	P 2 S		P22	P225	P27	P7	
	<u>-3440+02</u>	.1780+J2	•2096 <b>+</b> 02	-1835+02	•134R+03	•2074+02		.2977+02	•2969+02	
_	P27S	_ 83	POS	P1S	POX	T3C _	T4XC	T5C	15.1XC	
	+2007+02	-2921+02	•1119+02	•207 <del>9+</del> 02	.2082+02	•9574+03	·2039+04	-1656+04	-1629+04	
	T27C	T7XC	T22.1X	T22-1XC	PINS/POU	P2/205	P3/P2	P27/P22	P7/P2	
	<u>.6087+03</u>	.9086+03	•5456+0 <u>3</u>	<u>-5278+03</u>	.5174+00	.1874+01	.6430+01	•1436+0 <u>1</u>	.1417+01	
	P8/P2	PE/POS	P7/P8	WAIN	WAZ	WA27	WAFBM	WAS	WG4	
•	.1354+01	.2611+01	.1017+01	.1808+03	•5938+02	•1212+03		.5938+02	.5869+02	
•	WG5	WA27	WG7	Wes	WAZZŽWAZ	WAFBM/WA22	WA2G	WAZZC	WRT/P3.1	
	+5869+0Z	-1222+03	• <u>1805+03</u>	-1805+03	-2041+01		.4233+02	.8730+02	<u>•1347+02</u>	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5	
	.1030+03	-1463+93	.8103+00	•7091÷00	•1002+01	<b>.354</b> 0+03	•2439+01	-0000+00	.4947+01	
	CD	CF	NEC	"NEC"	NE/NF	wfec	FEC	FJC	FRC -	
<del></del>	.B883+00	.1033+01	•1598+: <u>5</u>	.0000+00	.0000+00	+2420+04	.1634-01	.6391+04	•4029+∪4	
	FNC	SFCC	REI	FJ/A8POS	FJS	FR	FNS	SFC	٧a	
	.2362+04	.1024+01	.1367+01	.2264+01	.9116+04	-5746+04	.3369+04	.1041+01	-1028+04	
	VOK	DSSAM	WAZD	FJ.→	FND	SECD	WFED		VOKO	
	<b>.</b> 6091+03	+1231+i/3	<u>-5969+02</u>	•9201+04	.3382+04	-1043+01	.3527+04	•1036+04	<u>-6136+∩3</u>	>
_	_KECPC	NECPC	WEPC .	NFPC	SECCGE	MIVI	P15A1	POXAL	ADPLS	ΕD
•	•9688+02 <sup>-</sup>	.0000+00	.9849+CZ	` ño+anúa.`	.1017+01		.3580+06	.3585+06	.8778+04	c-
	POX/POUT	FE			-					₹. 6
	•1462+01	•1689-01								<u> </u>

PCINT -6000+01	ALTD .7500+04	#ACHE .1000+01	ATMOS 1000+01	PLP -7030+02	JNA -2500+01	16VP -0000+00	NE +1628+05	NF -8367+04	
HL •1849+05	WFE -3461+04	FS 1158±03	TFE •5386+03	T2 •5467+03	T3 -1001+04	14X -2117+04	T5 .1721+04	T5.1X .1694+04	
122 •5467+03	T27 •6374+03	T7X •9446+03	THETA2 -1054+01	RTHETA2 -1027+01	THETA22 •1054+01	RTHETA22 -1027+01	DELYA2 -1435+01	DELTA22 .1420+01	
POO •3450+ <u>02</u>	PINS -1785+02	P2 •2103+02	P2S .1852+02	P3 •1334+63	P22 •2087+02	P22S —	P27 •2961+02	P7 -2958+02	
P27S •2000+02	P8 -2910+02	POS •1116+C2	P1S -2091+0Z	POX -7093+02	T3C •9499+03	T4XC	.1633+04	T5.1XC .1607+04	-
127C -6047+03	T7XC -8962+03	T22.1X .5562+C3	T22.1XC .5277+63	PINS/POO -5175+00	P2/POS •1890+01	P3/P2 .6325+01	P27/P22 •1419+01	P7/P2 •1403+01	
P8/P2 -1380+01	P8/PCS -2608+01	P7/P5 -1016+01	WA1N -1005+03	WA? -5856+02	WA22 -1217+03	WAFBM	WA3 -5856+02	WG4 5788+02	
WG5 -5798+02	₩ <b>^27</b> •1227+03	WG7 •1802+03	₩68 -1802+03	WA22/WA2	WAFRM/WA22	WA26 -4190+02_	WA22C -8797+02	WRT/P3.1 .1350+02	
WRT/P27 +1046+03	WRT/P7 -1872+03	EFFCOMP -8144+00	EFFFAN .7184+00	EFFBURN •1002+01	NE/RT4 .3537+03	DH45/RT4 •2441+01	NF/RT5 -2017+03	DH57/RT5 .4962+01	
	CF •1030+01	NEC •1585+05	NFC -d150+04	NE/NF -1945+01	WFEC -2350+04	FEC - .1603-01	FJC •6341+04	FRC -4962+94	
FNC •2280+04	SFCC -1031+01	REI -1342+01	FJ/A8PO\$ •2265+01	FJS -9098+04	FR •5828+04	FNS .3271+04		.1044+04	
VOK -6188+03	WA220 •1229±03	₩A2C •5851+02	FJD •9098+04	FNU •3268+04	SFC0 •1058+61	WFER -3459+04	VOD •1046+94	VOKD -6196+03	
NECPC •9608+02	NFCPC •9005+02	NEPC •9864+02	NEPC -9245+02	SFCCGE •1019+01	M1V1 .3064+03	P1SA1 .3601+06	PUXA1		

PN RE0411 TEST 6 TO 10-04-65

	PGINT .7000+01	ALF0 .7500+04	MACHD .1000+01	ATMOS 1000+01	PLP •6550+02		-0000+00	NE •1599+05	NF •8204+04	
	HL •1849+05	WFF .3292+04	FS 2595+03	TFE •5394+03	.5365+03	T3 •9754+03	T4X -2048+04		15.1X .1641+04	
	T22 •5355+03	T27 .6223+03	T7X •9184+03	THETA2 -1034+01	RTHETA2 -1317+01	THE TA22 •1034+01		DELTA2 -1432+01	DEL FA22 -1418+01	
	Pfic •3411+02	P1NS •1765+02	P2 •2105+02	P2S -1857+02	P3 •1301+03	P22 •2084+02		P27 •2926+02	P7 -2907+02	
	P278 •1963+02	Pf -2862+02	PO\$ •1131+02	P1S -2090+02	POX -2091+02	₹3C •943C+03	T4XC -1980+04		15.1XC .1586+04	
	1270 -6016+03	T7XC +8879+03	F22.1X .5454+03	T22.1XC .5273+03	PINS/POO -5174+00	P2/POS	P3/P2 -6181+01	P27/P22 •1404+01	P7/P2 •1381+01	
	₽3/P2 •1369+91	P8/POS -2530+01	P7/P8 -1016+01	₩A1N •1795+03	₩42 •5818+02	MA22 •1210+03	WAFBM	₩A3 •5818+02	₩G4 •5747+02	
	₩G5 •5747+02	WAZ7 .1220+03	WG7 •1791+03	₩68 •1791+03	WA22/WA2 +2079+01	WAFBM/WA22 	WA2C •4131+02	WA22C #8676+02	WRT/P3.1 .1358+02	
. <b>.</b>	WRT/P27 -1040+03	WRT/P7 -1867+03	EFFCOMP .8157+00	EFFFAN -7212+06	EFFBURN -9982+00	NE/RT4 •3534+03	0H45/kT4 •2395+01	NE/RT5 -2012+03	0H57/RT5 -4810+01	
	ເນື່ -8844+0ນ	CF -1029+01	NEC -1572+05	NFC -8067+04	NE/NF -1949+01	WFEC -2260+04	FEC •1563~01	FJC -6126+04	ÉRC -3962+54	
	FNC •2164+94	\$FCC .1045+01	REI •1372+01	FJ/ARPOS -2155+01	FJS -8774+04	F९ •5675+04	FNS -3099+04	SFC •1162+01	V0 •1023+34	
-	VOK -6062+03	#A220 •1223+03	₩AZG +5824+GZ	FJD +046+04	FND •3394+04	SFC0 -1063+01	WFE0 •3296+04	VOD •1/36+04	VOKD +6138+03	
-	NECPC •9525+02	NFCPC .8913+02	№₽¢ .9691+02	NEPC •9065+02	SFCCGF •1037+u1	M1V1 •2829+03	P1SA1 -3598+06	PCXA1 #36U1+05	ADPL3 •8751+04	
	POX/POUT •1471+01	FC .1617-01								

PN R80411 TEST 6 TD 10-04-65

	POINT	ALTO	MACHD	ATMOS	PLP	JNA	18VP	NE	NF	
	+9000+01	.7500+04	.1000+C1	.1000+01	-7730+02	·2500+01	.CO00+00	.1654+05	-8189+04	
	HL	WFE	FS	TFE	Ť?	тз	T4X	<u></u>	75.1X	
	<u>-1849+05</u>	<u>.</u> 2815+04	1340+04	.5398+03	•6327 <b>+</b> 03	-1091+04	.2177+04	•1776+04	.1743+04	
	T22	127	T7X	THETA2	RTHETA2	THE TA22	RTHETA22	DELTAZ	DELTA22	
	-6327+03	• <b>7</b> 099+03	.9991+03	.1220+01	.1104+01	.1220+01	•1104+01	-1426+01	-1412+01	
	200	PINS	P2 -	P2S	P3	P22	P22S	P27	ΡŤ	
	•3220+02	<u>-1669+02</u>	•2095+02	.1895+02	.1115+03	-2075+02	<u> </u>	.2711+02	•2622+02	
	P27S	вч	POS	PIS	POX	T3C	T4XC	T5C	T5-1XC	
	•1776+02	2599+02	•1112+C?	.2083+02	.2084+02	.8944+03	<b>1785+04</b>	-1456+04	+1429+04	
-	127C	T7XC	"T22.1X"	T22.1XC	PINS/POU	P2/P0S	P3/P2	P27/P22	P7/P2	
	<u>-5</u> 821+03	•9192+03	-6412+C3	•5257±03	.5183+00	<u>+1885+01</u>	<u>.5324+01</u>	-1306+01	-1252+01	
	P9/P2	P8/POS	P7/P8	WAIN	WA2	WA22	WAFBM	WA3	#G4	
	.1241+01	.2338+01	•1009+01	.1580+03	•4873+02	+1089+03	_	•4873+02	<u>.48</u> 15+02	
	WG5	WA27	WG7 -	%68	WAZZ/WAZ	WAFBM/WAZZ	WAZC	WAZZC	WRT/P3.1	·
	.4815+02	.1098+03	•1576±03	•1576+03	.2235+01		.3774+02	-8517+02	.1402+02	
	WRT/P27	WRT/P7	EFFCOMP	EFFFAN	EFFBURN	NE/RT4	DH45/RT4	NF/RT5	DH57/RT5	
	·1079+03	.1399+03	.8210+00	.7330+00	•1008+01	•354 <del>4+03</del>	.2447+01	-1943+03	.4917+01	
	co	ÇF	NeC	NFC	NE/NF	WFEC	FEC	FJC	FRC	
	9107+00	.1026+01	-1497+05	.7415+04	-2019+01	-1788+04	-1353-01	5469+04	•3839+04	
	FNG	SFCC	REI	FJ/A8POS	FJS	FR	FNS	SEC	vo_	
	-1630+04	.1096+01	.1111+C1	.1949+01	•7799+04	-5474+04	-2325+04	•1211 <b>•</b> 01	-1121+04	
	VOK	WAZZE	WAZD	FJD	FND	SFCD	WFED	VOD	VOKD	
	-6645+03	.1106+03	<u>.4900+62</u>	<u>.7858+04</u>	.2337+04	-1211+01	-2830+04	.1125+04	6665+03	;
	NECEC	NECPC	NEPC	NEPC	SFCCGE	MIVI	PISAL	POXAL	ADPLS	
	-9075+02	.8193+02	.1002+03	-9049+02	-1050+01	<b>-2816+03</b>	<b>.</b> 3586+06	-3588+06	.8857+04	
	PCX/POUT	FE	-							:
	.1466+01	.1651-01								

	POINT •1000+02	ALTD .7500+04	MACHD .1000+01	ATMOS -1000+01	PLP -6820+02	JNA -2500+01	1BVP -3500+02	NE -1606+05	NF -7685+04
. <b>-</b>	HL •1849+05	WFS •2312+04	FS 2093+04	TFE •5425+03	T2 •6353+03	T3	T4X •2029+04	T5 •1663+04	T5.1X .1600+04
	•1043703	<u>•2312+04</u>	20 95 704	- J4ZJ71/3_	+0393403	*1048704	#2027704	*1003104	•1000704
	122	T27	T7X	THETA2	RTHETA2	THETAZZ	RTHETA22	DELTA2	DELTA22
	.6353+03	<b>.</b> 6971+03	•9552+03	-1225+01	•1107+01	+1225+01	-1107+01	.1428+01	-1413+01
	200	PINS	P.2	P2S	P3	P2?	P225	P27	P7
	.3062+02	•1586+02	-2098+02	•1915 <u>+02</u>	-9842+02			-2546+02	•2 <u>413</u> +02
	P27S	₽a	POS	PIS	POX	130	T4XC _	T5C	T5.1XC
	-1635+02	<b>2410+02</b>	.1110+02	2086+02	.2088+02		.1657+04	-1358+04	.1306+04
	T27C	T7XC	T22. LX	122.1XC	PINS/POB	P2/POS	P3/P2	P27/P22	P7/P2
	.5691+03	<u>-7799+03</u>	-6427+C3	.5248+03	-5179+00	•1889+01	.4691+01	.1226+01	-1150+01
	P8/P2	PA/POS	በታረው።	UA116	WAZ	WAZ2	WAFBM	WA3	WG4
	•1149+01	•2170+01	P7/P8 .1001+61	WAlN .1496+03			HALDI	-4672+C2	•4606+02
	WG5	11427	WG7	W68	ukaa siika T	WAFBH/WA22	WAZC	WAZZC	WRT/P3.1
	.4606+02	WA27 .1034+63	.1491+03	.1491+03	•2194+01	MAFOR/ WAZZ	.3622+02	.8031+02	•1494+02
	LIDE LODGE	<u> </u>		SECE AV	5550000		04454074	NE (DTE	DV-F7 (D7)
-	WRT/P27 +1072+03	WRT/P7 •1910+03	£FFCOMP •9331+00	EFFFAN .7034+00	EFFBURN 1045+01	NE/RT4 -3565+03	DH45/RT4 .2282+01	NF/RT5 -1885+03	DH57/RT5 •4570+01
	*1012103	* £915+03	*3331400	.,054400	.1047401	43202403	.2292+01	*[003403	•4510101
	co	CF	NEC	NFC -	NE/NF	WFEC	FEC	FJC	FRC
	<u>-8995+00</u>	<u> 1049+01</u>	.1451+05	.6944+04	2090+01	<u>•1463+04</u>	.1155-01	•4957+04	-3644+04
	FNC	SFCC	REI	FJ/A8POS	FJS	, <u>ER</u>	FNS	SEC	<b>v</b> o
	.1314+04	<b>-1114+01</b>	-1106+01	.1771+01	.7078+04	5202+04	.1875+04	.1233+01	.1126+04
	VOK	WAZZC	NA2D	FJD	FND	SFCD -	wred	VOD	VOKD
	-6670+03	1040+03	.4692+02	.7107+04	.1883+04		.2322+04		-6670+03
					1.1				
	NECPC	NECPC	NEPC	NEPC	SECCGE		PISAL	POXAL	ADPLS
	.8794+02	.7673+02	• 9732+02	.8492+02	.1066+01	.2671+03	.3592+06	.3595+06	· 8904+04
	POX/POUT	FÉ				•			
	.1468+01	-1414-01							

# APPENDIX II METHODS OF CALCULATION

General methods and equations employed to compute the steady-state and transient parameters presented are given below. Where applicable, arithmetic averages of the pressures and indicated temperatures were used.

#### SPECIFIC HEATS

The specific heat at constant pressure was computed from the empirical equation

$$c_p = \frac{(a_1 + b_1T + c_1T^2) + f_e(a_2 + b_2T + c_2T^2)}{1 + f_e}$$

where  $a_1$ ,  $b_1$ , and  $c_1$  are constants based on the specific heats of the constituents of air, and  $a_2$ ,  $b_2$ , and  $c_2$  are constants based on a fuel hydrogencarbon ratio of 0.16 and the specific heats of water vapor, oxygen, and carbon dioxide. The constants to be used for the two temperature ranges are shown below:

Temperature Ronge, °R	a l	<b>b</b> <sub>1</sub>	c <sub>1</sub>	a <sub>2</sub>	<b>b</b> <sub>2</sub>	°2	
400 – 1700		0.104	0.7166	0.0455	3.7265	-6.6353	
	0.2318	× 10 <sup>-4</sup>	× 10 <sup>−8</sup>	0.2655	× 10 <sup>-4</sup>	x 10 <sup>-8</sup>	
1701 – 4500		0.3521	-0.3776		2.7182	-2.9044	
	0.2214	× 10 <sup>-4</sup>	× 10 <sup>-8</sup>	0.3397	x 10 <sup>-4</sup>	× 10 <sup>-8</sup>	

# RATIO OF SPECIFIC HEATS

The ratio of specific heats was assumed to be 1.4 at stations 1n and 2 and was calculated for all other stations from the expression:

$$\gamma = \frac{c_p}{c_p - \frac{R}{J}}$$

# TOTAL TEMPERATURE

Total temperatures except at station 5 were obtained by applying a recovery factor of 0.85 (a function of probe geometry) to the indicated temperature in the following relationship:

$$T = \frac{T_i \left(\frac{P}{P}\right)^{\frac{\gamma-1}{\gamma}}}{1 + RF\left[\left(\frac{P}{P}\right)^{\frac{\gamma-1}{\gamma}} - 1\right]}$$

The measured value of temperature at station 5 was used.

#### **AIRFLOW**

Airflow at station 1n (venturi throat) was calculated from the following equation:

$$W_{a_{1n}} = \frac{\frac{p_{1n} A_{1n} C_{f_{1n}}}{y - 1}}{\left(\frac{p_{1n}}{p_{00}}\right)^{\frac{\gamma - 1}{\gamma}}} \sqrt{\frac{2\gamma g}{RT_{i}(\gamma - 1)}} \left[1 - \left(\frac{p_{in}}{p_{00}}\right)^{\frac{\gamma - 1}{\gamma}}\right]$$

and

$$C_{f_{1p}} = 0.9863$$
 (venturi choked)

$$C_{f_{1n}} = 1.1384 - 0.3579 \left(\frac{P_{1n}}{P_{00}}\right) + 0.1592 \left(\frac{P_{1n}}{P_{00}}\right)^{2} \left(venturi unchoked\right)$$

where  $C_{f_{in}}$  is an empirically determined flow coefficient based on the venturi wall curvature, boundary-layer development, and venturi area ratio.

Airflow at station 2 (compressor inlet) was calculated from the following equation:

$$W_{a_2} = \frac{p_2 A_2 C_{f_2}}{\left(\frac{p_2}{P_2}\right)^{\gamma-1}} \sqrt{\frac{2\gamma g}{RT_2 (\gamma - 1)}} \left[1 - \left(\frac{p_2}{P_2}\right)^{\gamma-1}\right]$$

and

$$C_{1_2} = 0.98$$
 (constant obtained from Ref. 5)

Airflow at station 22 (fan inlet) was obtained by the following relationship:

$$W_{a_{22}} = W_{a_{10}} - 0.988 W_{a_{2}} - W_{leak}$$

where W<sub>leak</sub>, the leakage rate into or out of the test cell, was determined experimentally as a function of the ratio of cell pressure to pressure outside the cell.

Air or gas flows at the other stations were obtained by adding or subtracting from the compressor inlet and fan inlet airflows as follows:

$$W_{a_3} = W_{a_2}$$
 $W_{g_4} = W_{a_2} - 0.028 W_{a_2} + W_{f_e}$  (Constants were supplied by the General Electric Company.)

 $W_{g_5} = W_{g_4}$ 
 $W_{a_{27}} = W_{a_{22}} + 0.018 W_{a_2}$ 
 $W_{g_7} = W_{g_5} - 0.007 W_{a_2} + W_{a_{27}}$ 
 $W_{g_8} = W_{g_7}$ 

# VELOCITY

Velocity was determined from the expression:

$$V = \sqrt{\frac{2 y g R T}{\gamma - 1}} \left[ 1 - \left(\frac{p}{P}\right)^{\frac{\gamma - 1}{\gamma}} \right]$$

To obtain V in knots, a value of 0.5925 knot/ft/sec was used.

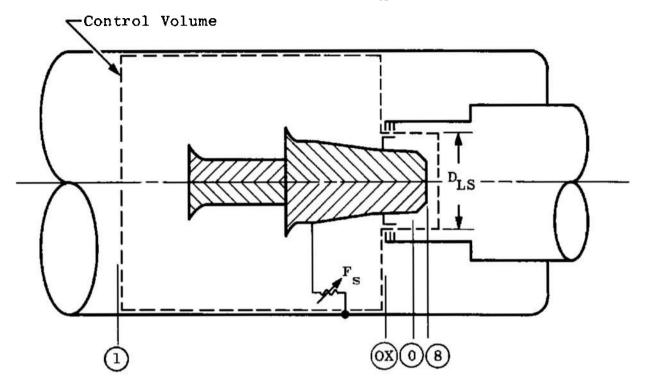
# **THRUST**

Jet Thrust

The equation for jet thrust was determined by: (1) summing the forces on the control volume in the sketch below, (2) determining the change in

momentum of the gases crossing the boundary of the control volume, (3) setting the sum of forces equal to the change in momentum,

(4) defining "jet thrust"  $(F_{j_s})$  and substituting  $F_{j_s}$  for the terms which make up its definition, and (5) solving for  $F_{j_s}$  as follows:



Sum of Momentum Terms = Sum of Forces on Control Volume

$$\begin{split} m_{8}V_{8} - m_{1}V_{1} &= p_{1}A_{1} + F_{S} - \left[ p_{OX} \left( A_{1} - A_{LS} \right) + p_{0} \left( A_{LS} - A_{0} \right) + p_{8}A_{8} \right] \\ F_{J_{S}} &= m_{8}V_{8} + A_{8} \left( p_{8} - p_{0} \right) \\ F_{J_{S}} &= m_{1}V_{1} + F_{S} + p_{1}A_{1} - p_{OX} \left( A_{1} - A_{LS} \right) - p_{0}A_{LS} \\ F_{J_{S}} &= m_{1}V_{1} + F_{S} + A_{1} \left( p_{1} - p_{OX} \right) + A_{LS} \left( p_{OX} - p_{0} \right) \end{split}$$

Since

$$p_1 = p_{OX}$$

$$F_{l_s} = m_i V_t + F_s + A_{LS} (p_{OX} - p_0)$$

One-dimensional flow was assumed to exist at station 1 for the calculation of the low velocity (51 ft/sec at sea-level static, maximum

power) at that station. It should be noted that the engine and fan bell-mouths were mounted directly on the engine (Fig. 1b), and that the small thrust produced by the bellmouths is included in the jet thrust.

Net Thrust

Net thrust was calculated by use of the following equation:

$$F_{n_s} = F_{j_s} - \frac{(W_{a_{in}} - W_{leak})}{g} V_{\infty}$$

Inlet and Test Cell Ambient Pressure Correction

Since the test cell pressure could not always be maintained at the desired altitude pressure, it is necessary to apply a correction to the measured values of jet and net thrust. This correction was applied only to data obtained at operating conditions which satisfied the following:

- 1. The actual exhaust nozzle pressure ratio  $(P_s/p_o)$  was greater than the critical pressure ratio
- 2. The desired exhaust nozzle pressure ratio  $(P_{a}/p_{\sigma_{adj}})$  was greater than the critical pressure ratio

It was also necessary to apply a correction to engine airflow, fan airflow, jet thrust, and net thrust because inlet setting pressure was not always the pressure corresponding to the desired Mach number.

The adjusted compressor inlet airflow was then obtained from

$$W_{a_{2adj}} = \frac{W_{a_{2}}}{\delta_{2adj}}$$

and fan inlet airflow was obtained from

$$W_{a_{22}adj} = \frac{W_{a_{22}}}{\delta_{22}adj}$$

where  $\delta_{2ad}$ , and  $\delta_{22ad}$  are defined as the ratio of actual compressor and fan inlet total pressure, respectively, to the total pressure corre-

sponding to the desired Mach number 
$$\left(\frac{P_2}{P_{2des}}\right)$$
 and  $\left(\frac{P_{22}}{P_{22des}}\right)$ .

The adjusted jet thrust was then obtained from

$$F_{I_{s_{adj}}} = \left(\frac{F_{I_{s}}}{\delta_{2_{adj}}}\right) \left[\frac{\text{Desired } K_{V_{s_{eff}}}}{\text{Actual } K_{V_{seff}}}\right]$$

where desired  $Kv_{*_{eff}}$  is based on the desired nozzle pressure ratio  $(P_*/P_{odes})$ . Actual  $Kv_{*_{eff}}$  is based on the actual nozzle pressure ratio  $(P_*/P_0)$ . The adjusted net thrust is then obtained from the following:

$$F_{n_{sadj}} = F_{j_{sadj}} - \left[ \frac{w_{a_{in}} - w_{leak}}{g \delta_{j_{adj}}} \right] V_{\infty}$$

where  $V_{\infty}$  is based on the desired Mach number.

# **FUEL-AIR RATIO**

Engine fuel-air ratio was obtained from the expression:

$$f_e = \frac{W_{f_e}}{0.972 W_{a_3}}$$
 (Constant supplied by General Electric Company)

#### COMPONENT EFFICIENCIES

Compressor efficiency was obtained from the equation:

$$\eta_{c} = \frac{\left(\frac{P_{3}}{P_{2}}\right)^{\frac{\gamma_{c}-1}{\gamma_{c}}} - 1}{\frac{T_{3}}{T_{2}} - 1}$$

$$\gamma_{c} = \frac{\gamma_{2} + \gamma_{3}}{2}$$

where

# REYNOLDS NUMBER INDEX

Reynolds number index was determined from

$$Re_{1} = \frac{\delta_{2}}{\phi \sqrt{\theta_{2}}}$$

where

$$\phi = \frac{718.2 (\theta_2)^{\frac{3}{2}}}{T_2 + 199.5}$$

Security Classification

	NTROL DATA - R&I	=			
(Security classification of title, body of abstract and indexing the Originating Activity (Components author)  Arnold Engineering Development Canada, Inc., Operating Contractor  Arnold AF Station, Tennessee		2ª REPOR	SSIFIED		
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5 AUTHOR(S) (Last name, Hrst name, initial) Evans, J. R. and Chamblee, C. E.,	ARO, Inc.				
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10 AVAILABILITY/LIMITATION NOTICES  Qualified users may obtain copie	s of this re	port f	rom DDC.		
11 SUPPLEMENTARY NOTES N/A	Air Force Sy	Systens	ems Division		
A portiol oltitudo military quali					

A partial altitude military qualification test of the TF37-GE-1 turbofan engine was conducted in accordance with the procedures outlined in MIL-E-5009B dated January 1958. Steady-state and/or transient data were obtained at flight conditions in the altitude range from sea level to 36,000 ft and in the Mach number range from 0 to 1.0 with standard, hot, and cold atmospheres. The steady-state engine performance in terms of net thrust and specific fuel consumption was equal to or better than the rated performance. Windmill starts and simulated flameouts and relights at altitudes up to 26,000 ft were successfully accomplished. The qualification test was terminated prior to completion because of compressor damage caused by foreign object ingestion. (U)

# UNCLASSIFIED

Security Classification

14	LINKA		LINK B		LINK C	
KEY WORDS	ROLE	₩T	ROLE	ψT	ROLE	WT
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